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Service Manual


MODEL : ECDM-100/200
 REV. : 1.0
 DATE : 2007. 02. 09



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1 Preview

The document is user manual for service, repair and maintenance of ECDM-200.

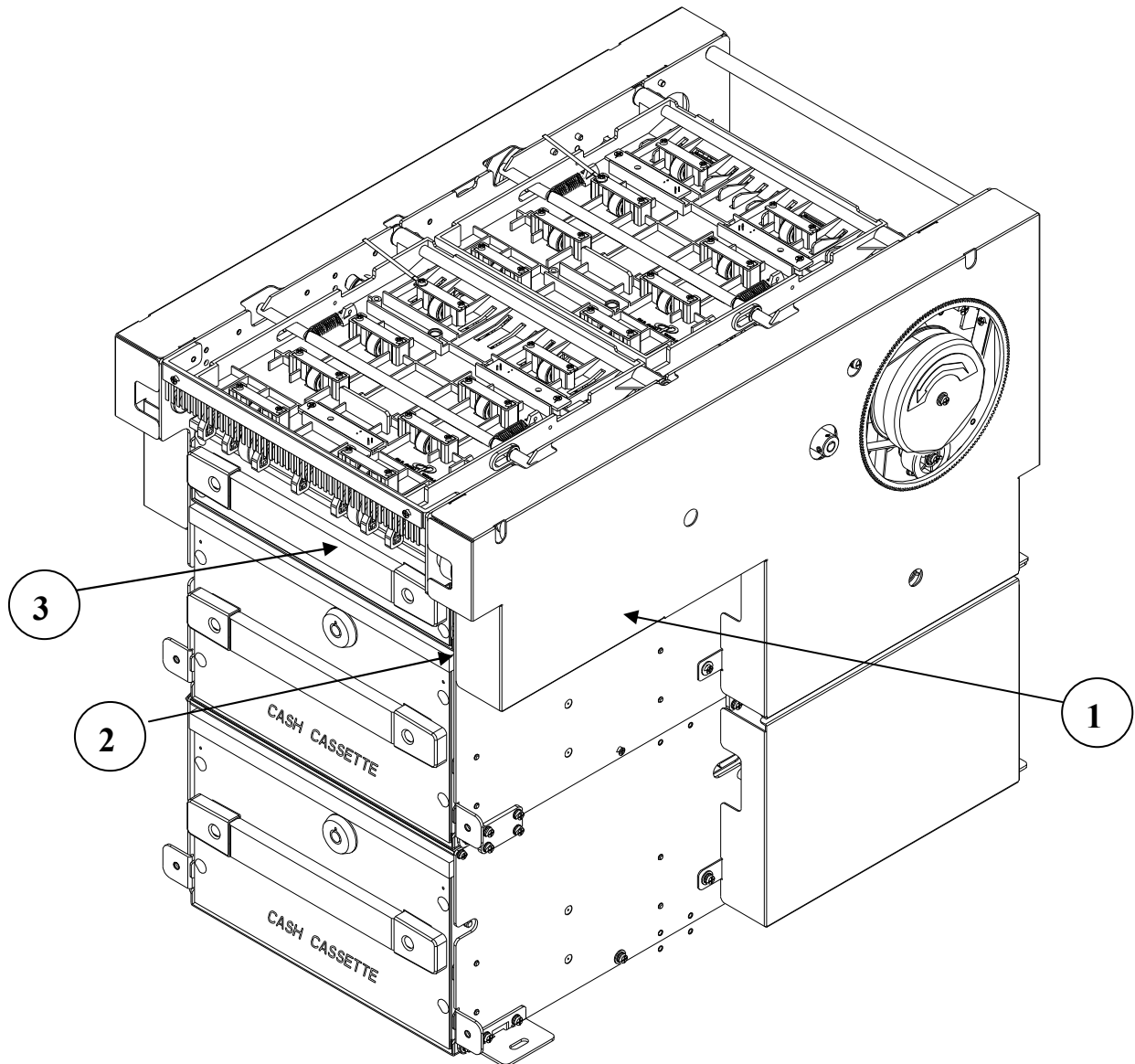
2 Basic Specification and Structure

2.1 Basic Specification


Spec	NO	Item	Details
Basic Specification	1	Denomination	2
	2	Capacity (mm)	214
	3	Dispensing Speed (notes/sec)	4
	4	Note Size Available (mm)	Width: 100~162, Height: 62~78
	5	Double Note Detection	Mechanical Type
	6	Reject Box	50
	7	Access	Front Access Type
	8	Dimension (mm)	270.5(W) x 356(H) x 420(D)
	9	Communication	RS-232C
	10	Near End	Optional Feature 1) Disabled: All banknotes are dispensed. 2) Enabled: 50 or 150 notes are remained before last transaction.(The amount of remaining notes can be selected by the position of the near end sensor.)
Electrical Spec.	1	Input Voltage	DC24V±10%
	2	Consumption Electricity (mA)	1) Standby Status : 160 2) Average Current, continuous : 3900 3) Average Current, peak : 5500
Operation Circumstances	1	Operation Temp (°C)	+5~+40
	2	Storage Temp (°C)	-10~+60
	3	Operation Humidity (%RH)	20~80
	4	Storage Humidity (%RH)	10~90

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2.2 Structure



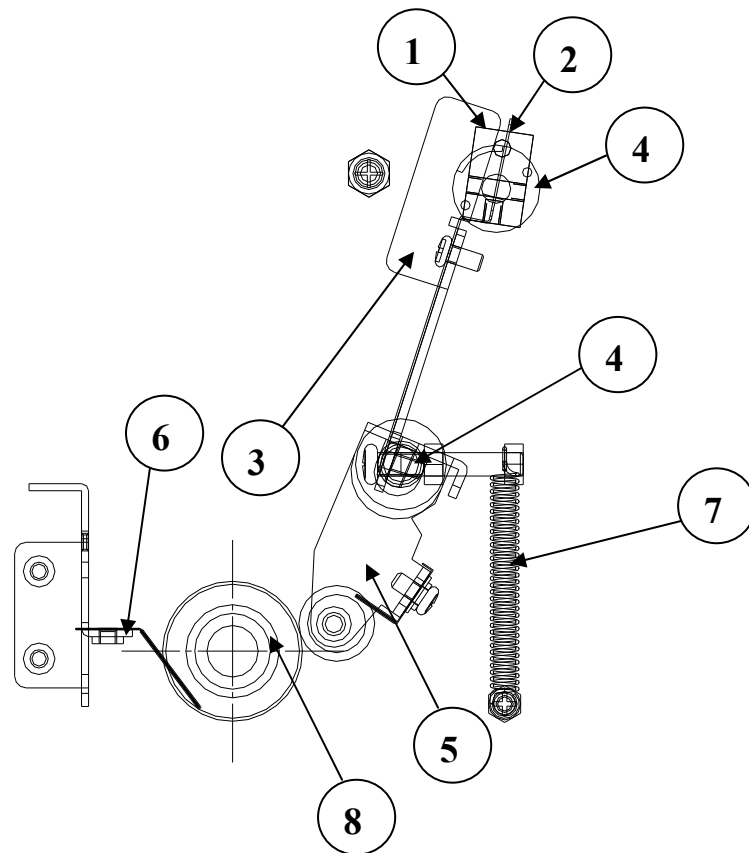
NO	PART NO	DESCRIPTION
1	B3001A0146	UNIT ECDM-200 MECHA
2	B3001A0137	UNIT CASH CASSETTE(ECDM-100/200 USD)
	B3001A0144	UNIT CASH CASSETTE(ECDM-100/200 EUR)
3	B3001A0138	UNIT REJECT CASSETTE

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3 Main Mechanism Configuration

3.1 UNIT ECDM-200 MECHA[B3001A0146]

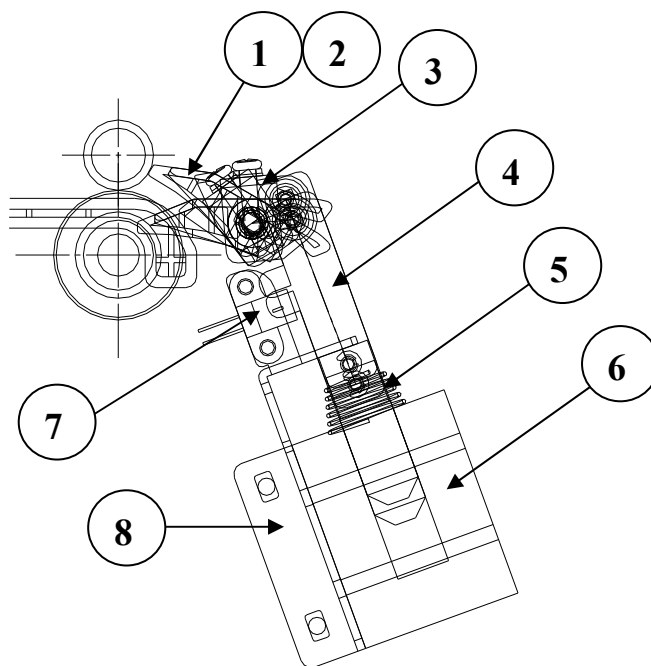
3.1.1 DOUBLE FEEDING DETECTION PART




NO	PART NO	DESCRIPTION	FUNCTION
1	B1108P0089	BRACKET D/D HINGE	The mechanism detects double notes by Measuring the thickness and amplication
2	B2503P0029	PLATE D/D SENSOR	
3	B2104P0022	LEVER D/D HINGE	
4	B2817P0015	SENSOR LP06M3R MURATA MAGNETIC ANGLE	
5	B1004P0008	ARM D/D HINGE	
6	B2503P0030	PLATE CLEAN D/D ROLLER	
7	B2810P0037	SPRING RVDT TENSION VE ACDM	
8	B2803A0470	SHAFT ASSY CASH FEED2 ECDM	
9	B2803P0486	SHAFT HINGE D/D ECDM	

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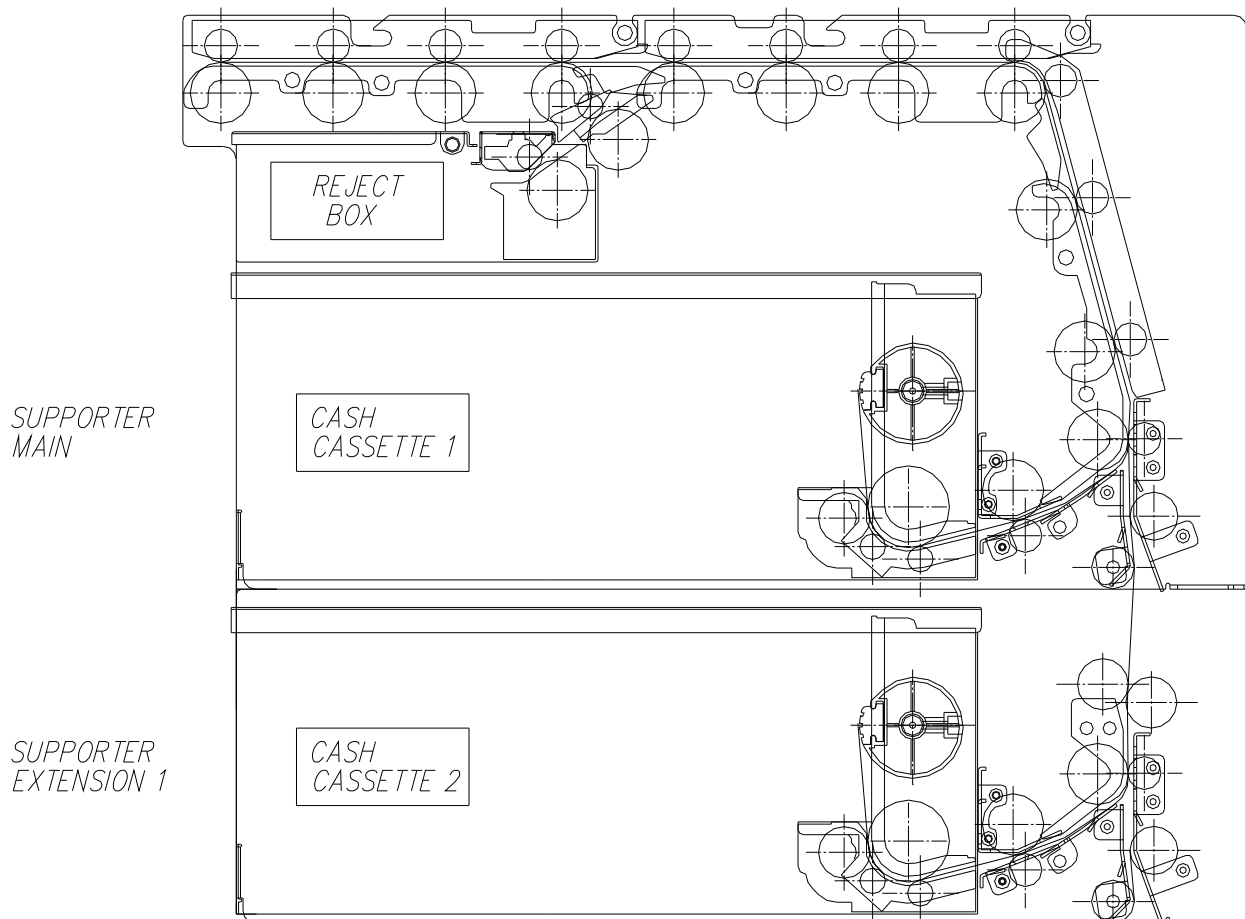
3.1.2 DIVERTING MECHANISM PART




NO	PART NO	DESCRIPTION	FUNCTION
1	B1604P0298	GUIDE DIVERTER ECDM	The mechanism activates diverters to be able to reject abnormal notes, double notes or folded notes before exit.
2	B1604P0299	GUIDE DIVERTER ECDM2	
3	B2105P0013	LINK DIVERTER 1	
4	B2105P0014	LINK DIVERTER LCDM	
5	B2810P0040	SPRING SOLENOID DIV	
6	B2806P0020	SOLENOID MSS-1040 J08A ECDM(RoHS)	
7	B1212A0341	CABLE ASSY SOLENOID/SOL	
8	B1701P0015	HOLDER SOLENOID LCDM	

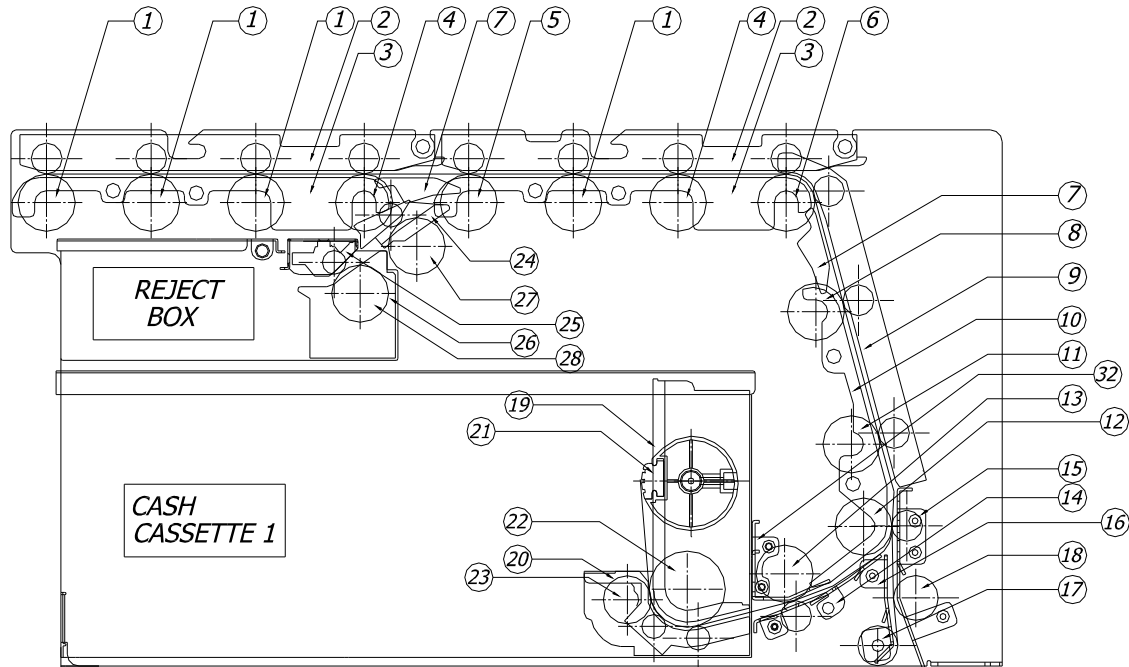
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3.1.3 FEEDING PART

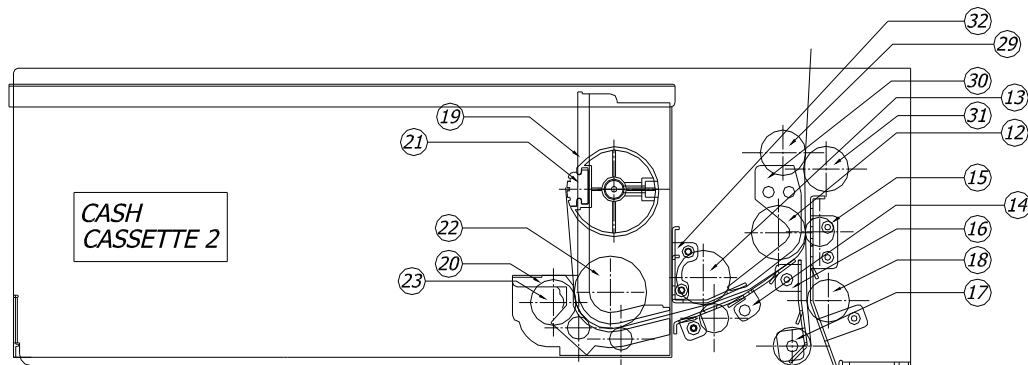


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1) SUPPORTER MAIN




2) SUPPORTER EXTENSION 1



NO	PART NO	DESCRIPTION	FUNCTION
1	R2803A0155	SHAFT ASSY CASH FEED 6	NOTE FEEDING
2	B1604P0297	GUIDE CASH FEED 7 ECDM	NOTE GUIDE-OPEN/CLOSE
3	B1604P0296	GUIDE CASH FEED 6 ECDM	NOTE GUIDE
4	R2803A0154	SHAFT ASSY CASH FEED 5	NOTE FEEDING
5	B2803A0472	SHAFT ASSY CASH FEED 5 ECDM	NOTE FEEDING
6	R2803A0153	SHAFT ASSY CASH FEED 4	NOTE FEEDING
7	B1604P0298 B1604P0299	GUIDE DIVERTER ECDM GUIDE DIVERTER ECDM2	DIVERTING/GUIDE PATH
8	B2803A0471	SHAFT ASSY CASH FEED 3 ECDM	NOTE FEEDING
9	B1604P0088	GUIDE CASH FEED 5	NOTE GUIDE
10	B1604P0086	GUIDE CASH FEED 3	NOTE GUIDE

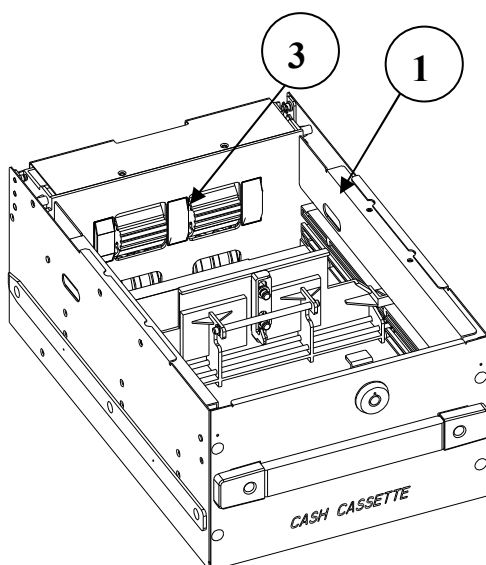
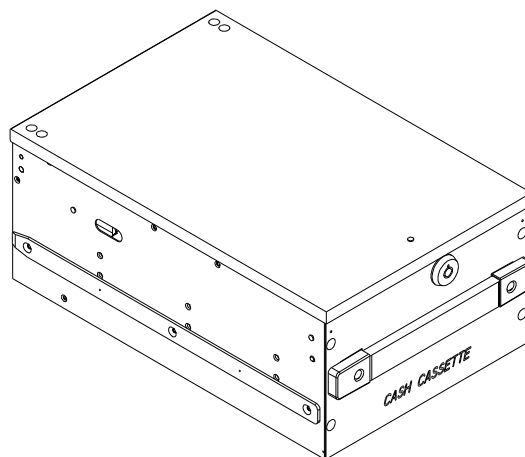
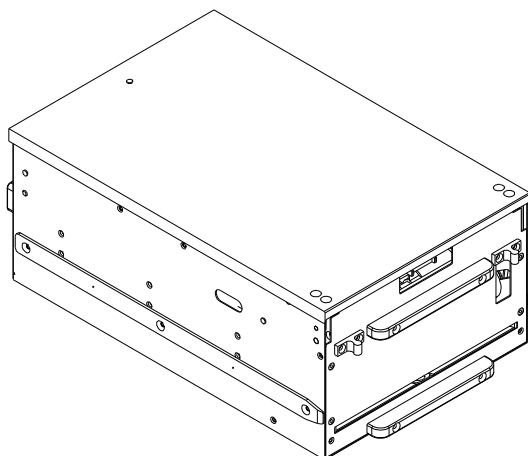
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11	B2803A0470	SHAFT ASSY CASH FEED 2 ECDM	NOTE FEEDING
12	B2803A0469	SHAFT ASSY CASH FEED 1 ECDM	NOTE FEEDING
13	B2803A0473	SHAFT ASSY CASH FEED 0	NOTE FEEDING
14	B1604P0304	GUIDE PRESS 0	NOTE GUIDE
15	R1604P0100	GUIDE PRESS 1	NOTE GUIDE
16	R1604P0101	GUIDE PRESS 2	NOTE GUIDE
17	B2803P0179	SHAFT CASH FEED 9	NOTE FEEDING
18	B2803P0180	SHAFT CASH FEED 10	NOTE FEEDING
19	B1503P0242	FRAME PICKUP TOP	NOTE PICKUP&FEED GUIDE
20	B1503P0243	FRAME PICKUP BOTTOM	NOTE PICKUP&FEED GUIDE
21	B2803A0476	SHAFT ASSY PICKUP ROLLER ASSY ECDM	NOTE PICKUP
22	B2803A0478	SHAFT ASSY FEED ROLLER ECDM	NOTE FEEDING
23	B2803A0477	SHAFT ASSY ONEWAY ROLLER ECDM	NOTE SEPARATING
24	B1604P0300	GUIDE REJECT FEED	NOTE GUIDE
25	B1604P0294	GUIDE UPPER	NOTE GUIDE
26	B1604P0295	GUIDE LOWER	NOTE GUIDE
27	B2803A0475	SHAFT ASSY REJECT FEED	NOTE REJECT
28	B2803A0474	SHAFT ASSY REJECT	NOTE REJECT
29	B2803P0518	SHAFT CASH FEED 7 ECDM	NOTE FEEDING
30	B1604P0103	GUIDE CASH FEED 3 LCDM-2000	NOTE GUIDE
31	B2803P0178	SHAFT CASH FEED 8	NOTE FEEDING
32	B1604P0307	GUIDE PRESS PATH	NOTE GUIDE

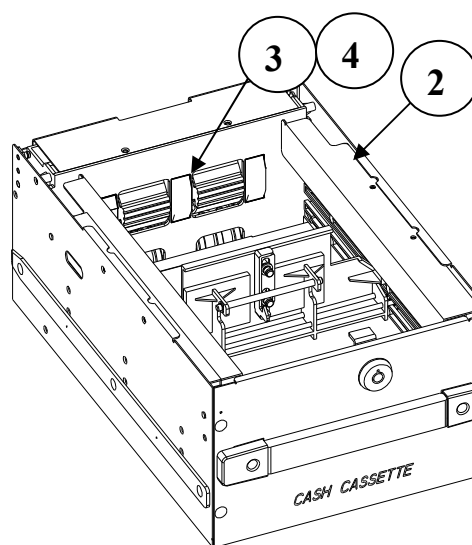
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3.2 UNIT CASH CASSETTE[B3001A0137: ECDM-100/200 USD/B3001A0144: ECDM-100/200 EUR]

3.2.1 Appearance




[CASH CASSETTE(USD)]

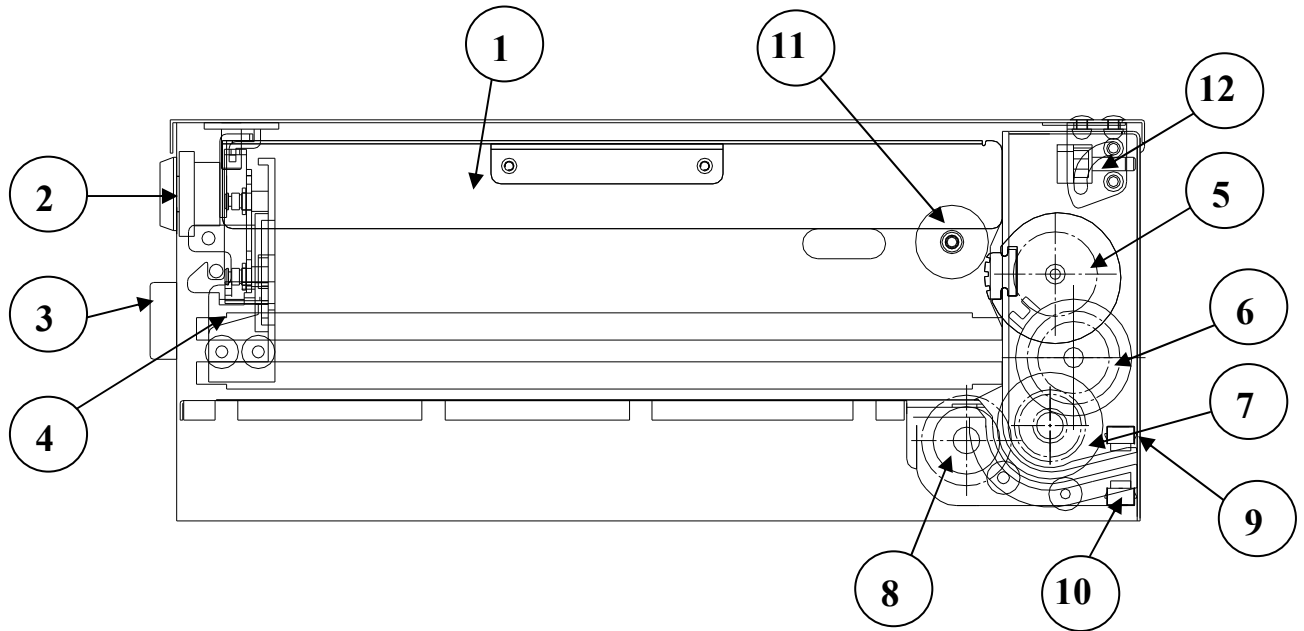


[CASH CASSETTE(EUR)]


NO	PART NO	DESCRIPTION
1	B1604P0305	GUIDE CASH INSERT L
	B1604P0306	GUIDE CASH INSERT R
2	B1604P0314	GUIDE CASH INSERT L EURO ECDM
	B1604P0315	GUIDE CASH INSERT R EURO ECDM
3	B2703P0007	RUBBER PICKUP PLATE
4	B1501P0019	FILM PICKUP PLATE EUR

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3.2.2 Configuration

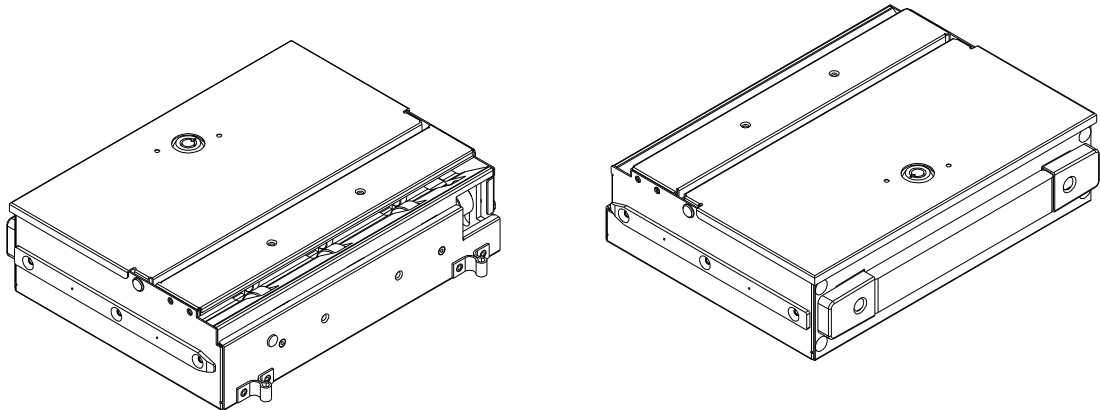


NO	PART NO	DESCRIPTION	FUNCTION
1	B1604P0305/6 B1604P0314/5	GUIDE CASH INSERT L/R (GUIDE CASH INSERT L/R EURO ECDM)	NOTE SIDE GUIDE
2	B2001P0014	KEY C805*S	LOCK/UNLOCK
3	B1702P0008	HANDLE E170-145 BRAMA	CARRYING
4	B2503P0031	PLATE CASH PUSHER	NOTE PUSH TO PICKUP ROLLER
5	B2803A0476	SHAFT ASSY PICKUP ROLLER ASSY ECDM	NOTE PICKUP
6	B2803A0478	SHAFT ASSY FEED ROLLER ECDM	NOTE FEEDING
7	B1205P0008	CLUTCH EL24PL ECDM	POWER TRANSPOTATION
8	B2803A0477	SHAFT ASSY ONEWAY ROLLER ECDM	NOTE SEPARATOR
9	B2817P0011	SENSOR ST310, RCV	Note Detection
10	B2817P0010	SENSOR G-310, EMIT	Note Detection
11	B2702P0053	ROLLER SPRING CASSETTE	Pressing Notes
12	B1212A0338	CABLE ASSY CASSETTE ECDM	

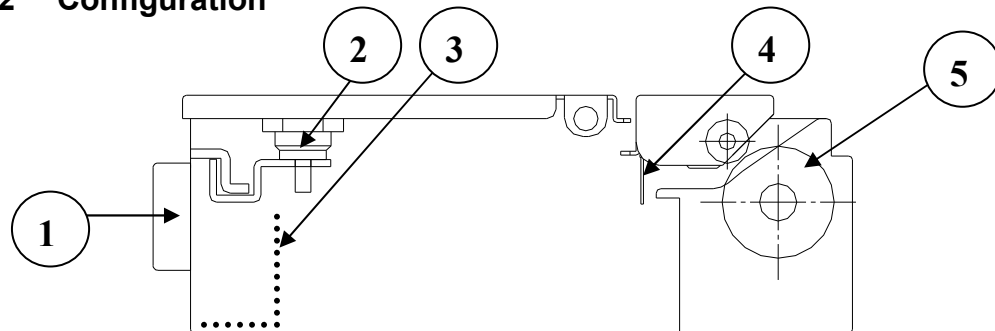
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3.3 UNIT REJECT CASSETTE[B3001A0138]


3.3.1 Appearance



3.3.2 Configuration

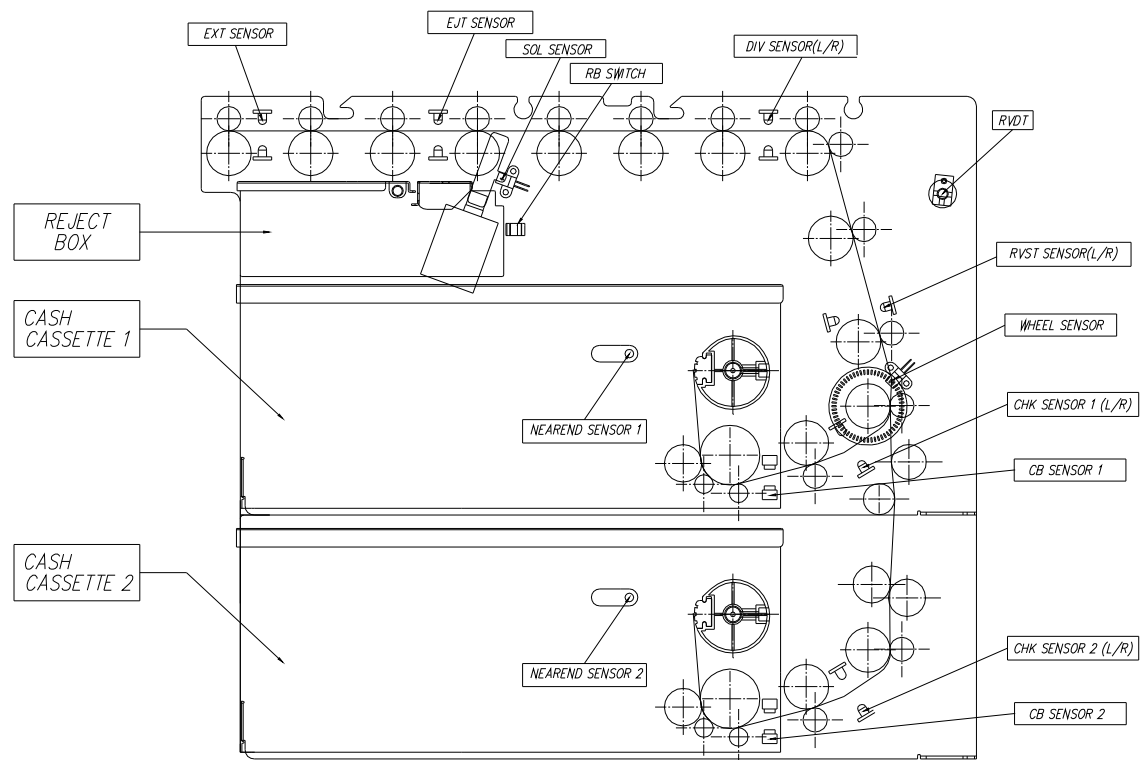


NO	PART NO	DESCRIPTION	FUNCTION
1	B1702P0008	HANDLE E170-145 BRAMA	CARRYING
2	B2001P0013	KEY CD 303S	LOCK/UNLOCK
3	B1501P0018	FILM REJECTBOX	GUIDE for Rejected notes
4	B1110P0008	BRUSH REJECT	Anti-Static Brush
5	B2803A0474	SHAFT ASSY REJECT	NOTE FEEDING

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3.4 Sensor Assignment

The sensors are shown in the below and can be checked by test program.

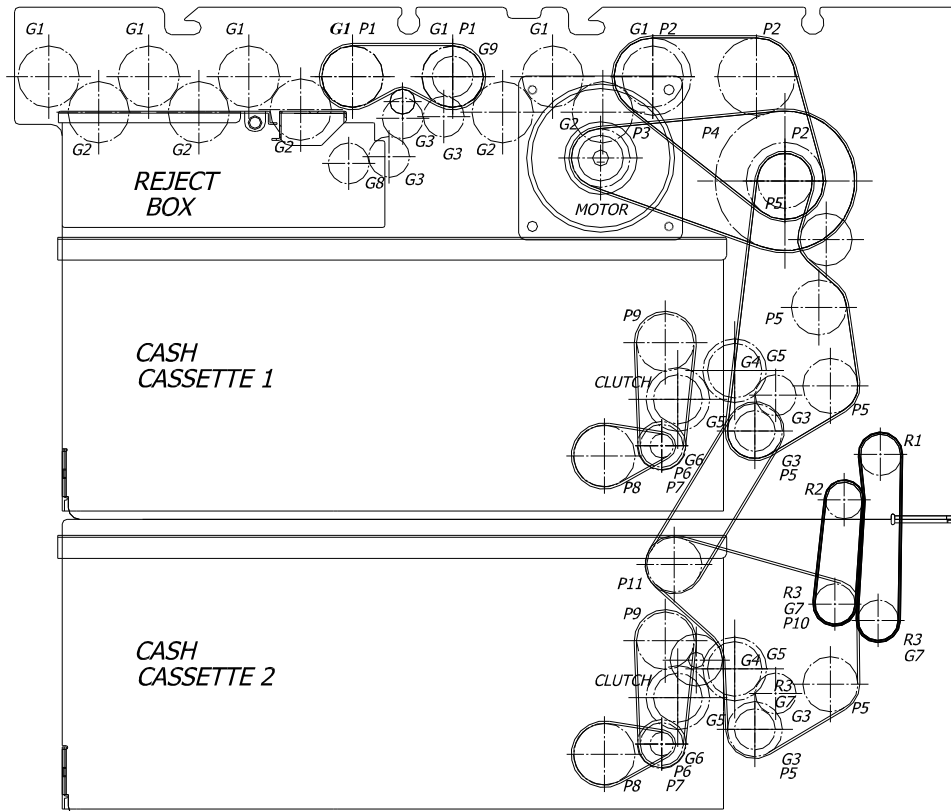



NO	NAME	FUNCTION	TYPE
1	CB(Cashbox) SENSOR 1, 2, 3, 4	Detection of banknotes in the Cash Cassette	OPTICAL(E-R*)
2	CHK(Check) SENSOR 1, 2, 3, 4	Checking Skew, Length and Distance of banknotes	OPTICAL(E-R*)
3	RVST(RVDT Start) SENSOR	RVDT Triggerring Sensor	OPTICAL(E-R*)
4	DIV(Diverter) SENSOR	Diverter Solenoid Control	OPTICAL(E-R*)
5	EJT(Eject) SENSOR	Checking if Notes are rejected or not	OPTICAL(E-R*)
6	EXT(Exit) SENSOR	Counting and checking dispensed notes	OPTICAL(E-R*)
7	WHEEL SENSOR	Checking MOTOR SPEED : WHEEL Count	PHOTO INTERRUPT
8	SOL(Solenoid) SENSOR	Checking if Diverter is operated normal	PHOTO INTERRUPT
9	RVD	Checking Double Detection	RVD
10	RB(Rejectbox) SWITCH	Checking if Reject Box exists or not.	LIMIT SWITCH
11	NEAREND SENSOR	Checking the remained notes in the cash cassette	OPTICAL(E-R*)

* E-R: EMIT SENSOR & RECEIVER SENSOR

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3.5 Power Transmission



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NAME	PART NO	DESCRIPTION
G1	B1601P0022	GEAR FEED LCDM(M:1,Z:27)
G2	B1601P0023	GEAR LCDM 27(M:1, Z:27)
G3	B1601P0066	GEAR IDLE Z18(M1.0)
G4	B1601P0068	GEAR IDLE Z24
G5	B1601P0070	GEAR FEED Z28(M1.0)
G6	B1601P0069	GEAR DRIVE Z27 CUT(M0.8)
G7	B1601P0002	GEAR FLANGE FEED(6.Z29.W5)
G8	B1601P0067	GEAR ONEWAY Z18(M1.0)
G9	B1601P0071	GEAR FEED Z18(M1.0)
P1	B2505P0021	PULLEY REVERSE(MXL42,7,8)
P2	B2505P0024	PULLEY FEED(XL21,8)
P3	B2505P0062	PULLEY MOTOR XL11 ECDM-400
P4	B2505P0025	PULLEY CASH FEED 4
P5	B2505P0020	PULLEY FEED(XL 15,8)
P6	B2505P0011	PULLEY PULLEY DRV MXL17 PCR-XXX
P7	B2505P0056	PULLEY XL12
P8	B2505P0055	PULLEY REVERSE ECDM(MXL42)
P9	B2505P0054	PULLEY XL16
P10	B2505P0022	PULLEY FEED(12XL)
P11	B2505P0023	PULLEY IDLE(15XL)
R1	B2702P0007	ROLLER IDLE CROWN(18)
R2	B2702P0033	ROLLER IDLE CROWN(16)
R3	B2702P0051	ROLLER FEED CROWN
MOTOR	B2203P0005	CLUTCH EL24PL ECDM
CLUTCH	B1205P0008	MOTOR FB-801D(BLDC)

* G: Gear, P: Pulley, R: Roller.

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4 H/W Configuration

4.1 MAIN BOARD

4.1.1 SPECIFICATION

▶ CPU

→ AT89S52

▶ ROM

→ 128Kbyte, PLCC, SST39VF010

▶ RAM

→ 32Kbyte, IS62C256AL

▶ MAIN CLOCK

→ 16MHz

▶ SENSOR CIRCUIT

→ ADC : ADC0804

▶ BLDC MOTOR CONTROL

→ CONTROLLER : MC33035(CLOSED LOOP SPEED CONTROL)


→ DRIVER : SLA5064(MOSFET ARRAY)

▶ SOLENOID & CLUTCH CONTROL

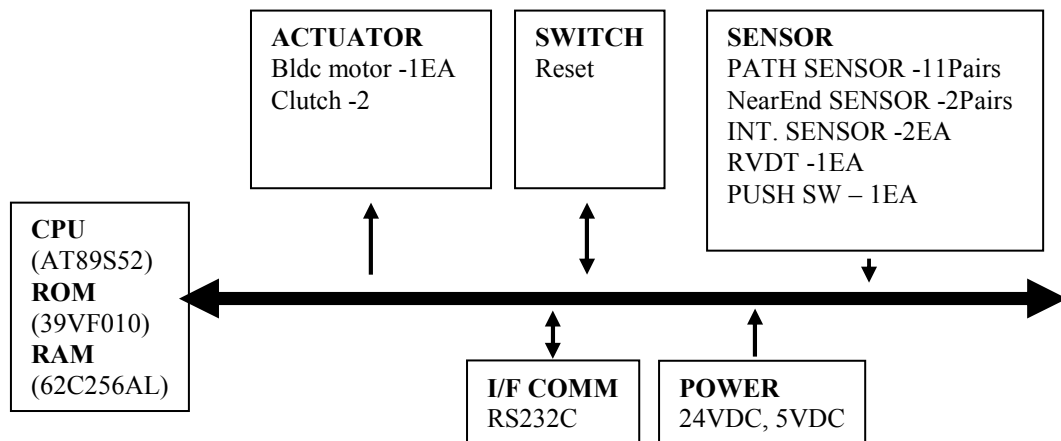
→ DRIVER : SMA4030(POWER TR ARRAY), BDW93C(POWER TR)

▶ COMMUNICATION

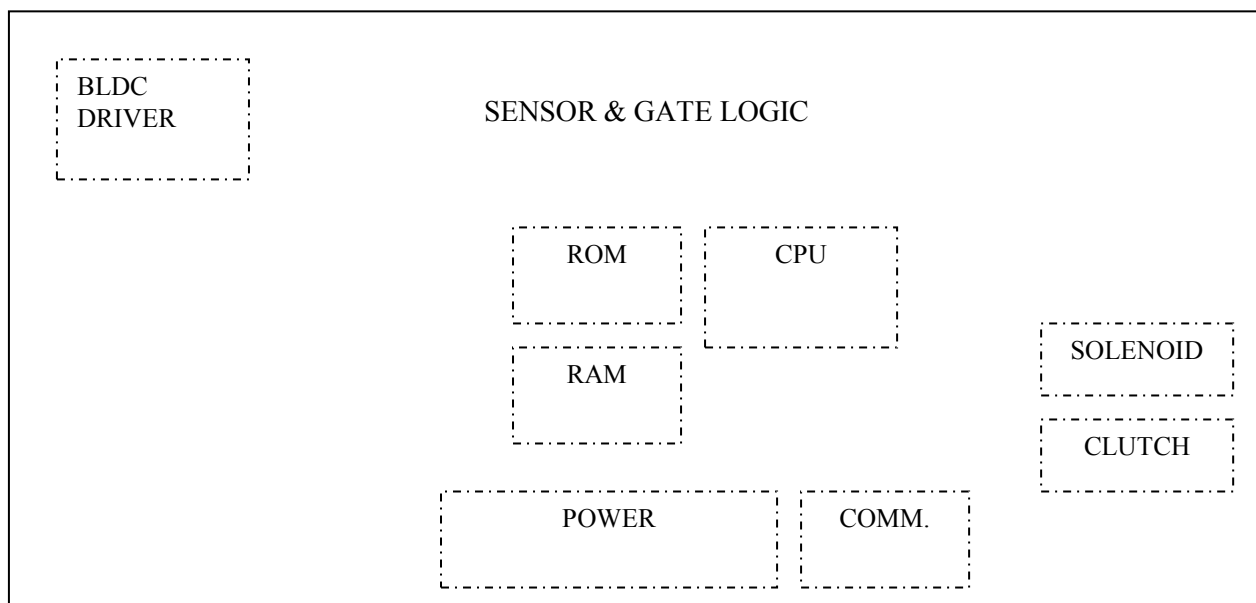
→ RS232 SRIVER : SP232ECN


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4.1.2 BLOCK DIAGRAM



4.1.3 LAYOUT



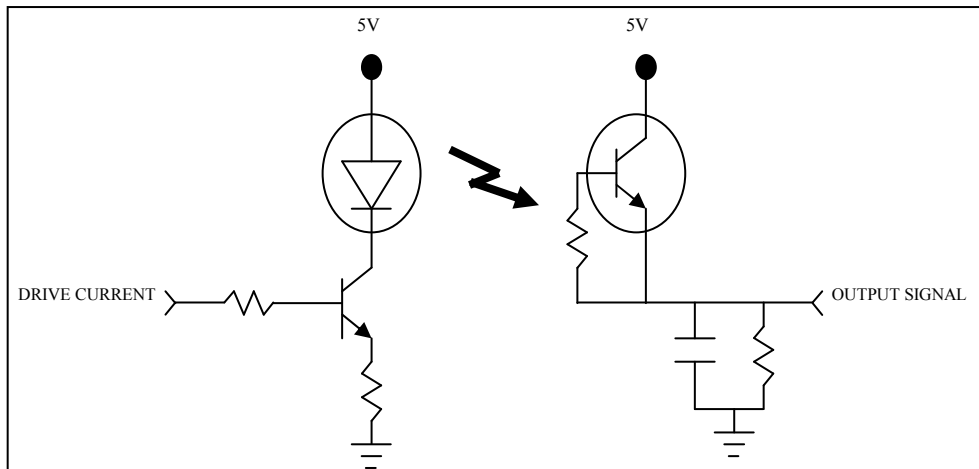
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4.2 SENSOR BOARD

4.2.1 SENSOR CIRCUIT

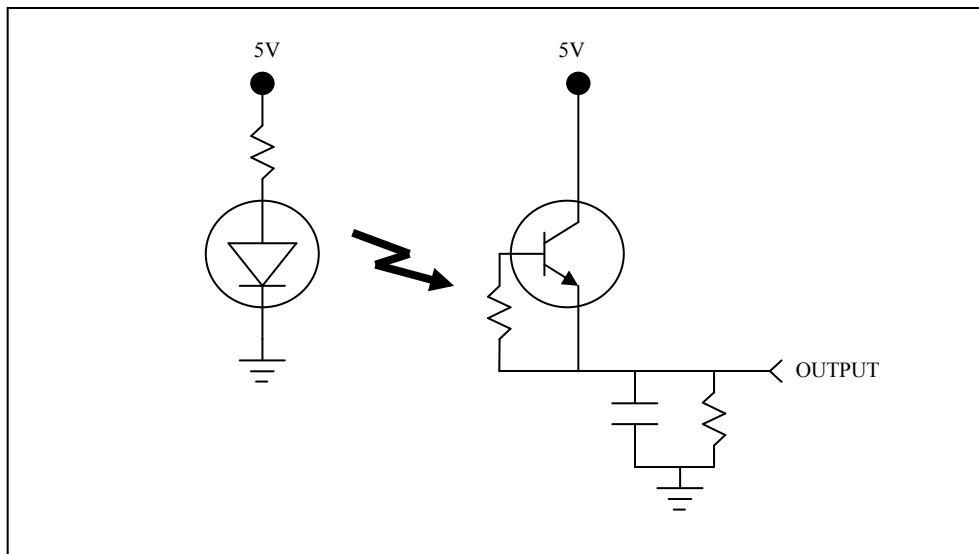
► PATH SENSOR


- 1) PHOTO DIODE: KEL-1KL2 (KODENSHI)
- 2) PHOTO TR : KST-1KLB (KODENSHI)



► NEAREND SENSOR

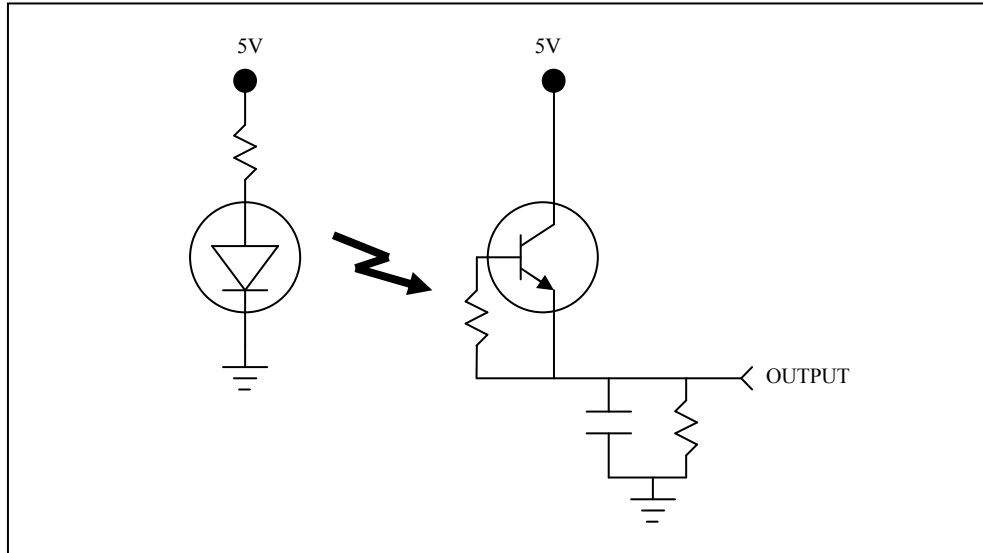
- 1) PHOTO DIODE: KEL-1KL2 (KODENSHI)
- 2) PHOTO TR : KST-1KLB (KODENSHI)



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► PHOTO INTERRUPT SENSOR (WHEEL, SOL)

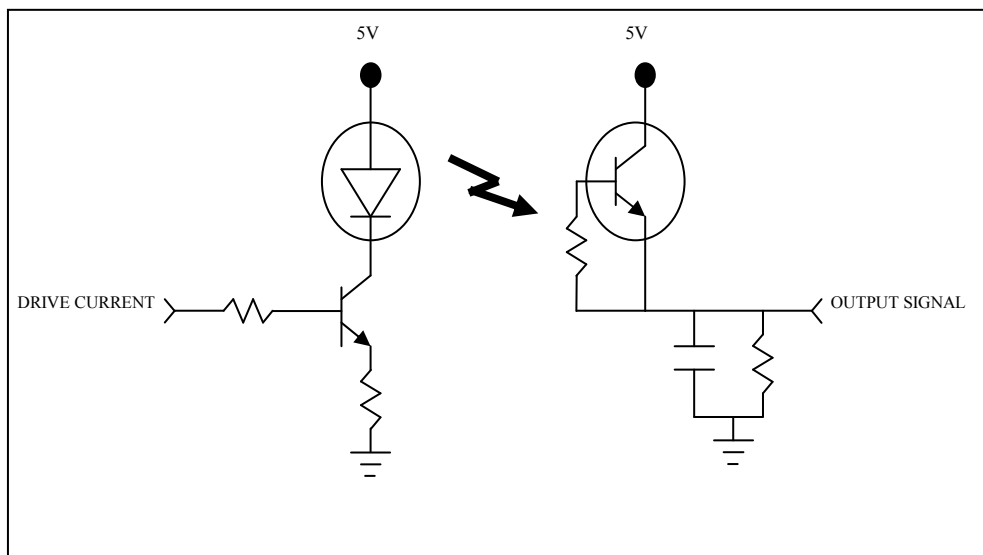
1) SG255 (KODENSHI)




► CASH BOX SENSOR

1) PHOTO DIODE : G-310 (KODENSHI)

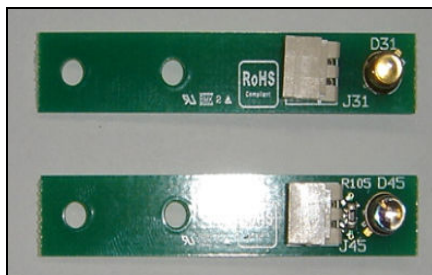
2) PHOTO TR : ST-310 (KODENSHI)



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4.2.2 SENSOR PWA

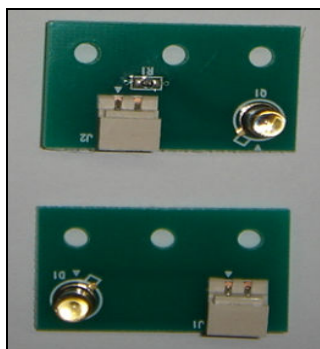
► PATH SENSOR



P/N: RPA000006B

P/N: RPA000007B

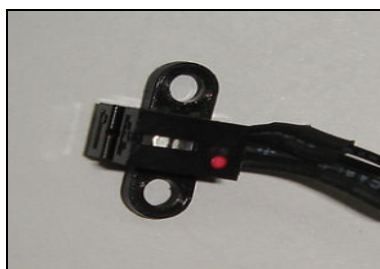
► NEAREND SENSOR



P/N: RPA000037B

P/N: RPA000037C

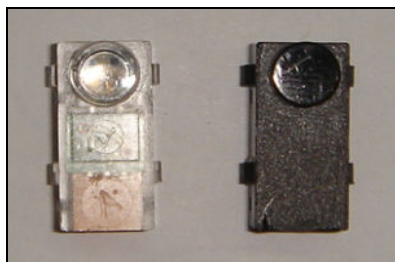
► PHOTO INTERRUPT SENSOR



P/N: B1212A0337


P/N: B1212A0397

► CASH BOX SENSOR



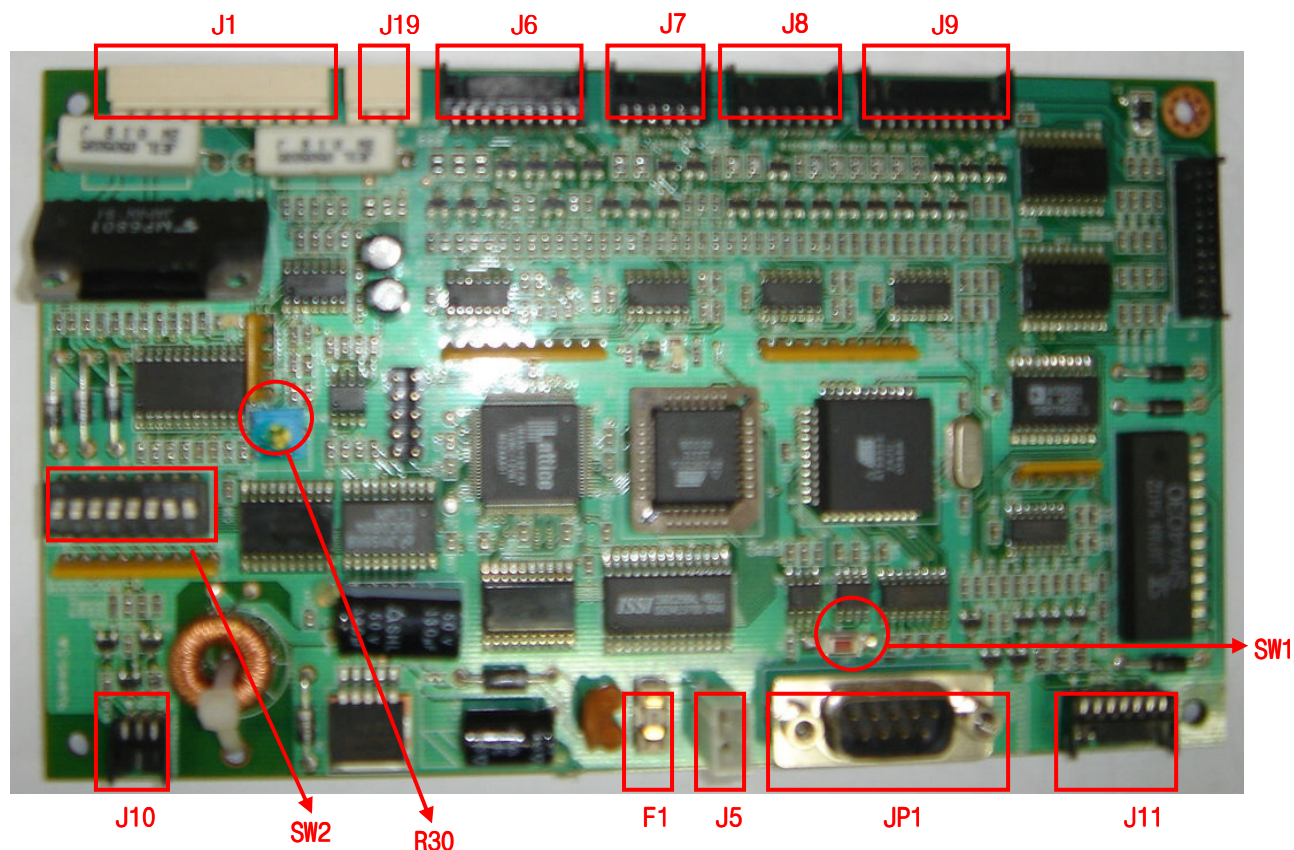
P/N: B2817P0010 (G-310)

P/N: B2817P0011 (ST-310)


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4.3 BOARD CONNECTION

4.3.1 MAIN BOARD



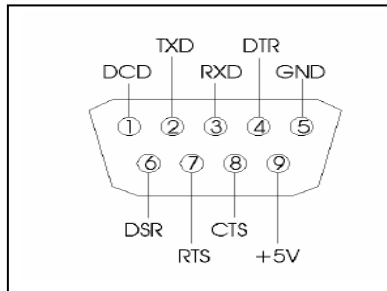
NO	DESCRIPTION
J1	Motor
J19	RVDT
J6	EXT,EJT Emission Sensor, DIV_L(Motor Side) Emission and Reception Sensor, RVST_L(Motor Side) Emission Sensor, the 1 st High END Emission Sensor, 1st High CHK_L(Motor Side) Emission and Reception Sensor
J7	Solenoid, Sol Sensor, Reject box Detection Switch
J8	the 1 st High CASSETTE CONNECTOR(Clutch & CASSETTE type setting dip Switch & CASSETTE Sensor),WHEEL Sensor
J9	EXT,EJT Reception Sensor, DIV_R(Opposite Side to Motor) Emission and Reception Sensor, RVST_R(Opposite Side to Motor) Emission and Reception Sensor, the 1 st High END Reception Sensor, the 1 st High CHK_R(Opposite Side to Motor) Emission and Reception Sensor
J11	The 2 nd High END Reception Sensor, The 2 nd High CHK_R(Opposite Side to Motor) Emission and Reception Sensor
SW2	Switch for MODE SETTING
J5	Power CONNECTOR
JP1	RS232 Communication CONNECTOR
F1	Fuse (125V/5A)
SW1	Reset Switch

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4.4 EXTERNAL CONNECTION

4.4.1 COMMUNICATION CONNECTOR [JP1]

► Type : 9P-DSUB MALE

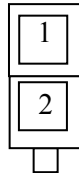


PIN NO.	DESCRIPTION
1	Not Used
2	RXD(Received Data)
3	TXD(Transmitted Data)
4	Not Used
5	GND
6	Not used
7	Not used
8	Not used
9	Not used


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4.4.2 POWER CONNECTION [J5]

► Type : 5566VWO-02 (MOLEX):



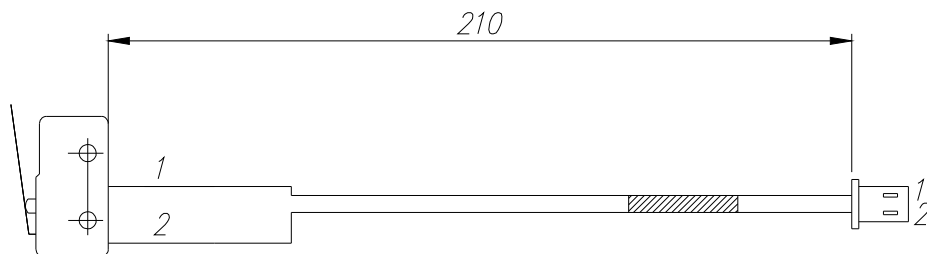
PIN NO.	NAME
1	24VDC
2	GND

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4.5 CONNECTION CABLE LIST

NAME	DESCRIPTION	PART NO.
	LIMIT SWITCH ECDM	B1212A0339
J7	SOLENOID/SOL SENSOR ECDM	B1212A0341
J19	RVDT ECDM	B1212A0345
J8	CASSETTE CONNECTION ECDM	B1212A0337
J1	MOTOR FB801D ECDM-200	B1212A0365
J11	CST CONNECTION ECDM-200	B1212A0361
J6	SENSOR PATH L ECDM	B1212P0343
J9	SENSOR PATH R ECDM	B1212P0344
J10	PATH L ECDM-200	B1212P0362
	CLUTCH EL24PL ECDM	B1205P0008
	SOLENOID MSS-1040 J081 ECDM	B2806P0020
	CASSETTE ECDM	B1212P0338
	WHEEL ECDM-100/200	B1212A0397

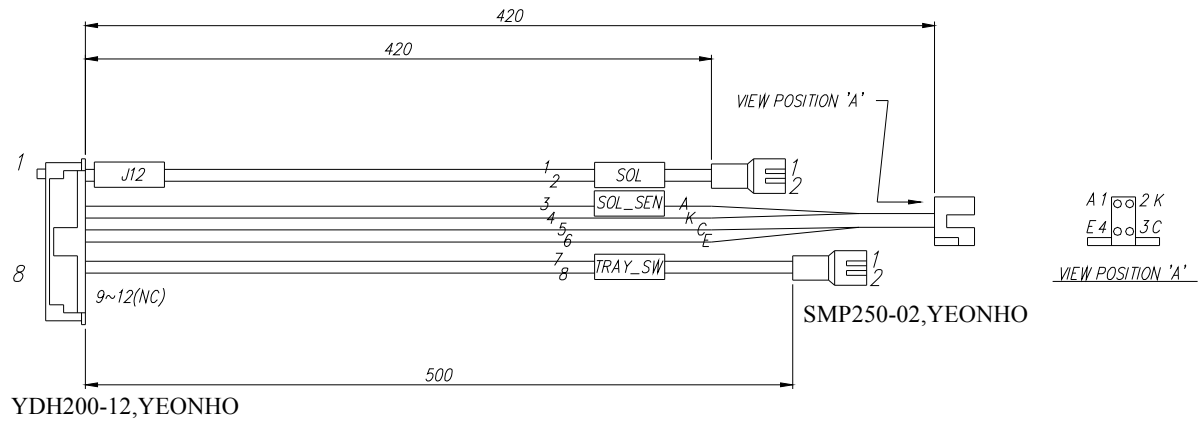
4.5.1 LIMIT SWITCH ECDM [P/N:B1212A0339]



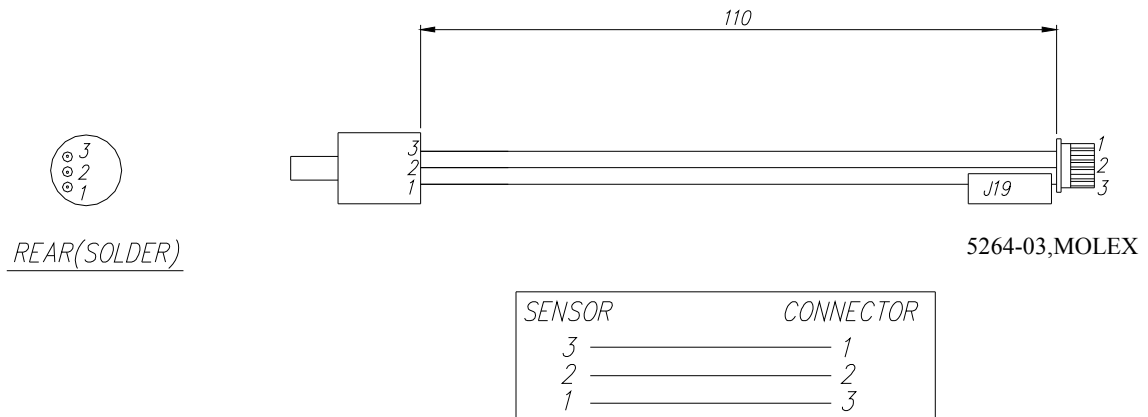
SMH250-02, YEONHO

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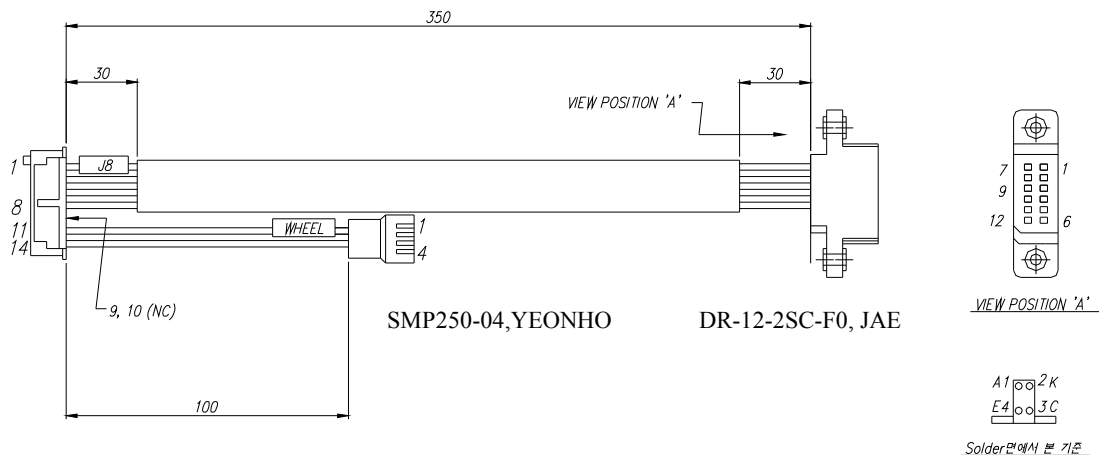
4.5.2 SOLENOID/SOL SENSOR ECDM [P/N:B1212A0341]




4.5.3 RVDT ECDM [P/N:B1212A0345]

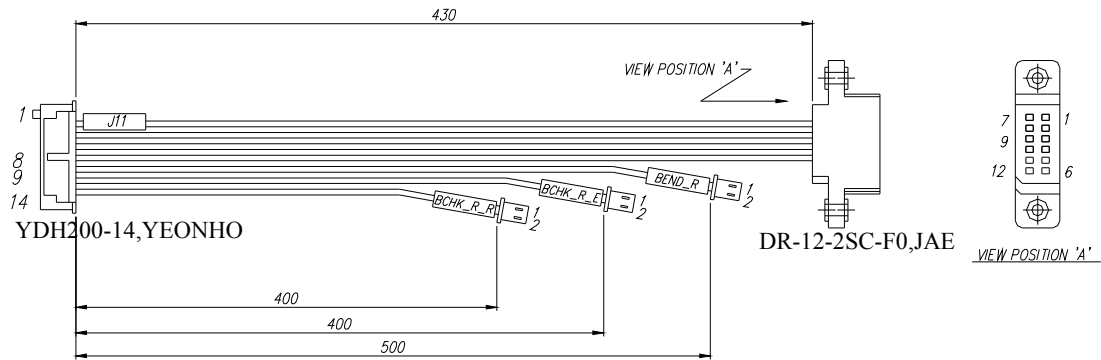


4.5.4 CASSSETTE CONNECTION ECDM [P/N:B1212A0337]

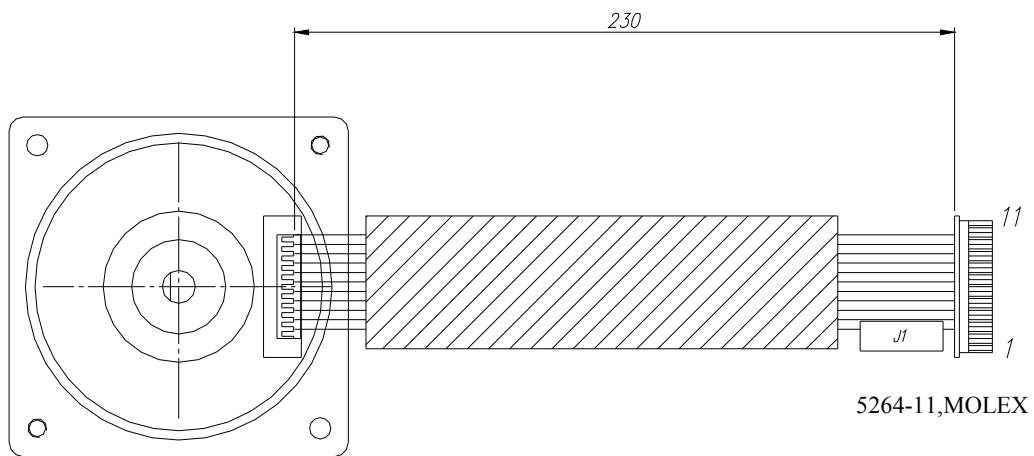



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4.5.5 CASSETTE CONNECTION ECDM-200 [P/N:B1212A0361]

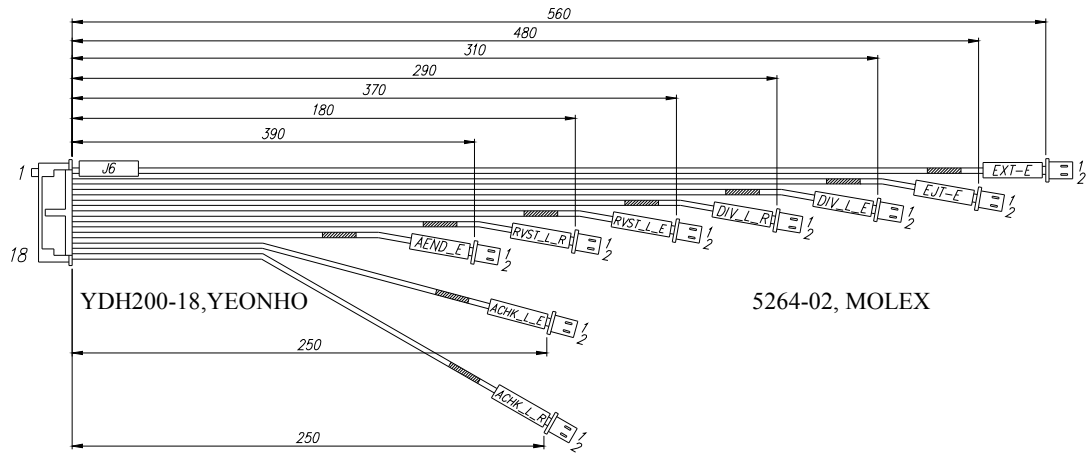


4.5.6 MOTOR FB801D ECDM-200 [P/N:B1212A0365]

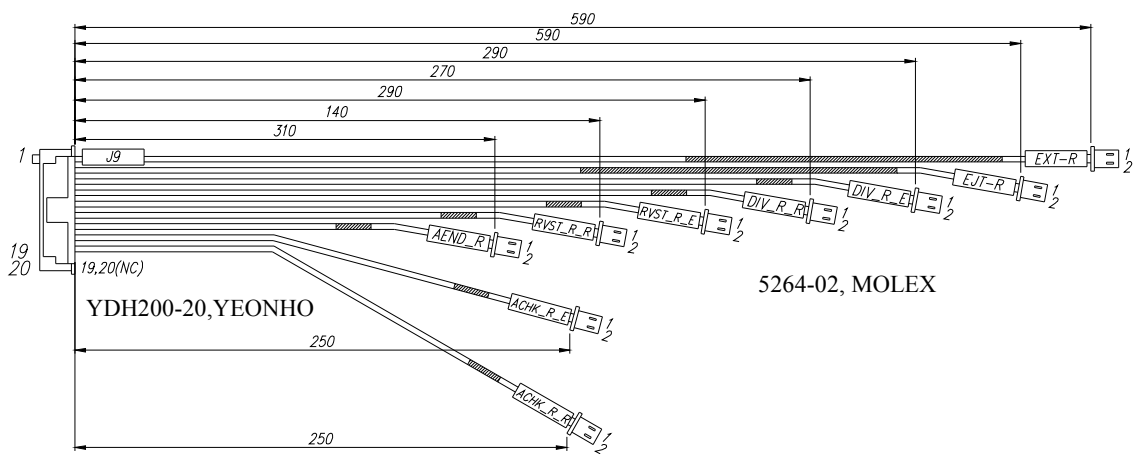



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4.5.7 SENSOR PATH L ECDM [P/N:B1212P0343]

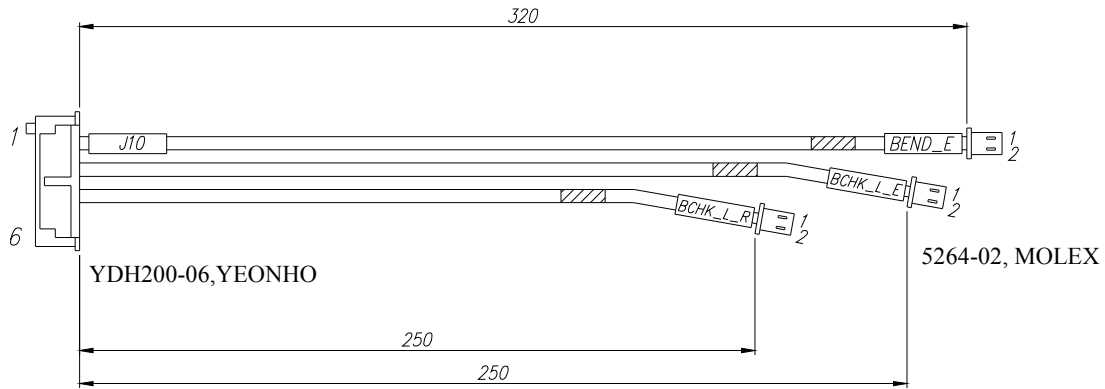


4.5.8 SENSOR PATH R ECDM [P/N:B1212P0344]

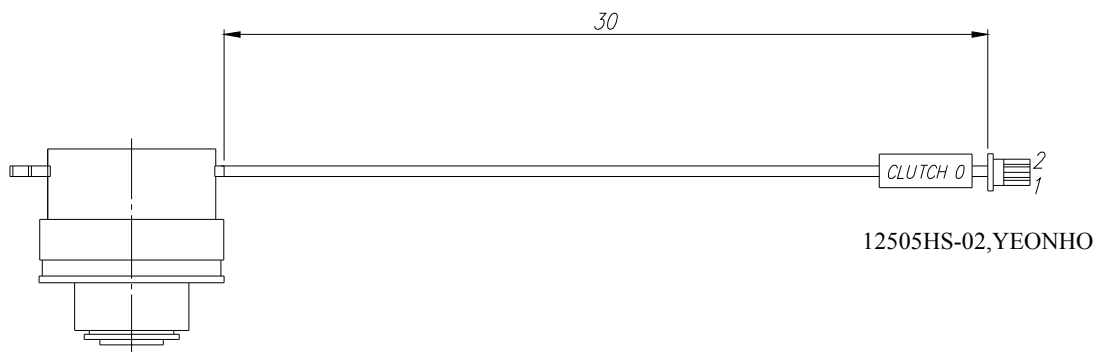


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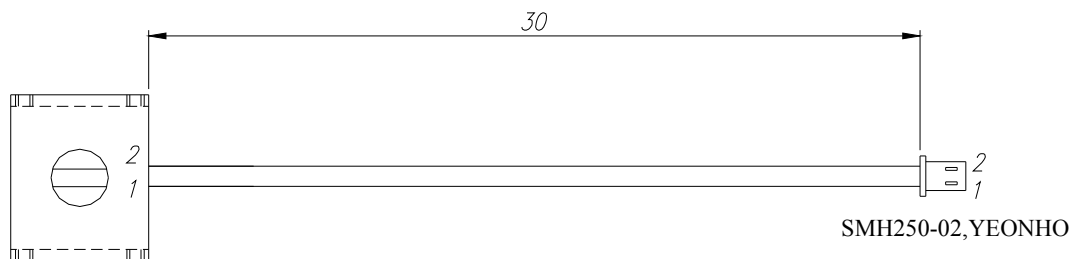
4.5.9 PATH L ECDM-200 [P/N:B1212P0362]




4.5.10 CLUTCH EL24PL ECDM [P/N:B1205P0008]



4.5.11 SOLENOID MSS-1040 J08A ECDM [P/N:B2806P0020]




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5 MAINTENANCE

5.1 UNIT ECDM-200 MECHA

NO	Item	Method	Checking Poing	Period (Month)	Refer
1	ANTI-STATIC BRUSH	Checking BRUSH	Visual Status	6M	5.1-A
2	PS(SE) & TIMING BELT	Checking belts status with manual feeding by driving knob	Noise, Belt Separation	6M	
3	SOLENOID (DIVERTING MECHNISM PART)	1) Test Operaton by using TEST PROGRAM 2) Checking Linkage Operation by MANUAL	Test Operation	6M	5.1-B
4	BLDC MOTOR	Visual checking appearance of MOTOR and cable harness	Appearance	6M	5.1-C
5	RVDT SENSOR (DOUBLE FEEDING DETECTION PART)	SEN DIAG button of TEST PROGRAM shows the variance of REFERENCE value	In case of real notes, the reference value should be between 0X4C and 0X58	6M	
6	PLATE D/D HINGE (DOUBLE FEEDING DETECTION PART)	Visual Checking	Checking Deflection	6M	5.1-D
7	PLATE CLEAN D/D ROLLER (DOUBLE FEEDING DETECTION PART)	Visual Checking	Adhesive Dust on the surface of D/D ROLLER	6M	5.1-E
8	PATH SENSOR	CLEANING with Swab	Checking Sensor After CLEANING	6M	5.1-F
9	CABLE & CONNECTOR	Visual Checking	Peel-off of CABLE, CONNECTOR Assembling	6M	5.1-G
10	NEAREND SENSOR	CLEANING with Swab	Checking Sensor Status After CLEANING	6M	5.1-H

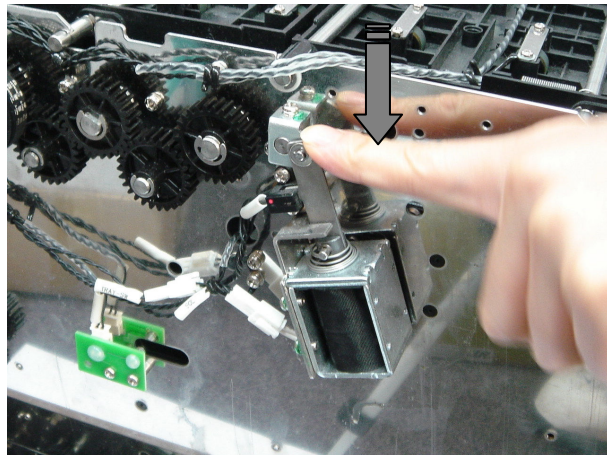
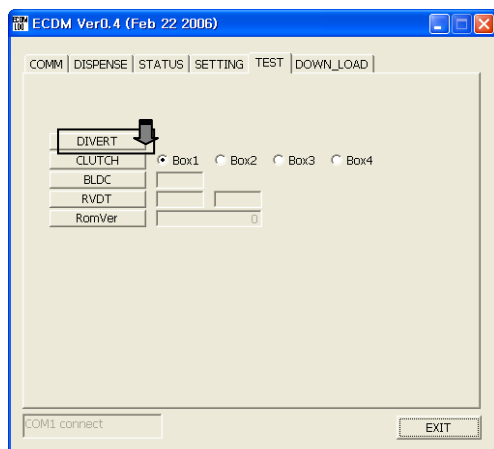
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5.1-A) ANTI-STATIC BRUSH




In case serious damaged BRUSH, it should be replaced with new one.

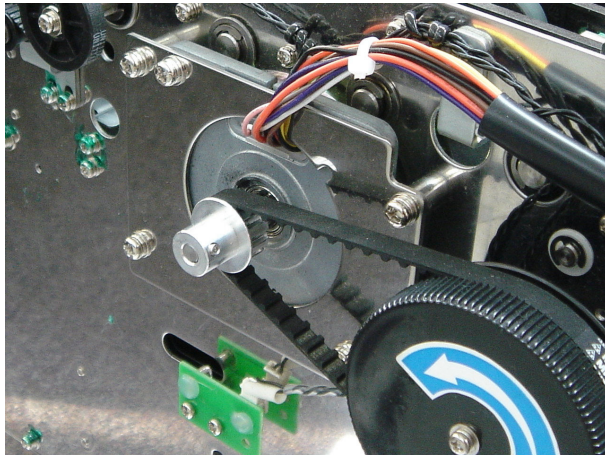
5.1-B) DIVERTING



- 1)) TEST PROGRAM → TEST TAB → DIVERT Button : Checking SOLENOID
- 2) In case of abnormal operation, please remove cover and push the the linkage of solenoid. Then, check whether the linkage is abnormally locked by improper parts or any reason.

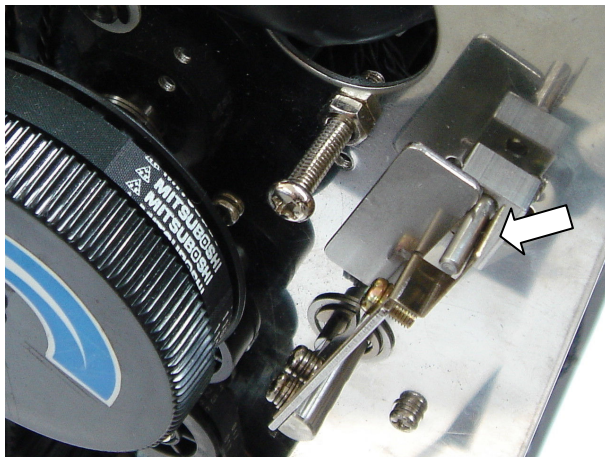
	DOC NO	MODEL	NAME	REV.	PAGE
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5.1-C) BLDC MOTOR




1) Please remove the cover and check MOTOR, MOTOR BRACKET and cables near MOTOR.

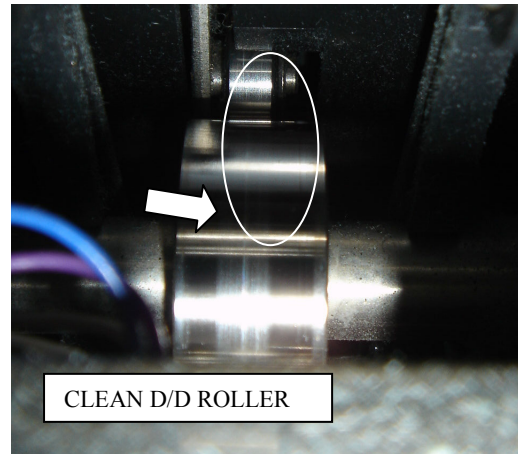
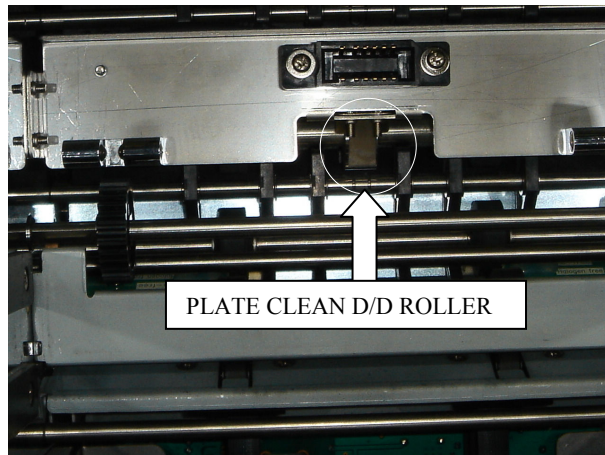
5.1-D) PLATE D/D HINGE



1) After removing COVER, visually check the deflection or wrong assembling of the PLATE D/D HINGE mechanism.

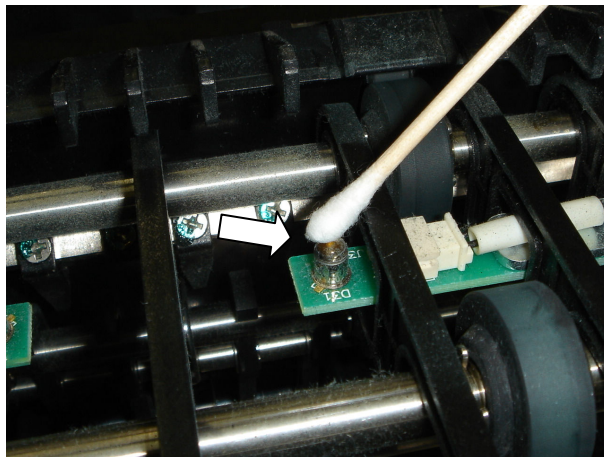
	DOC NO	MODEL	NAME	REV.	PAGE
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5.1-E) PLATE CLEAN D/D ROLLER




- 1) After removing the 1st High CASH CASSETTE, check the deflection of PLATE CLEAN D/D ROLLER.
- 2) After removing GUIDE ASSY CASH FEED 7 EJT, check the surface of PLATE CLEAN D/D ROLLER and D/D ROLLER. If there is dust, please clean that by swab.

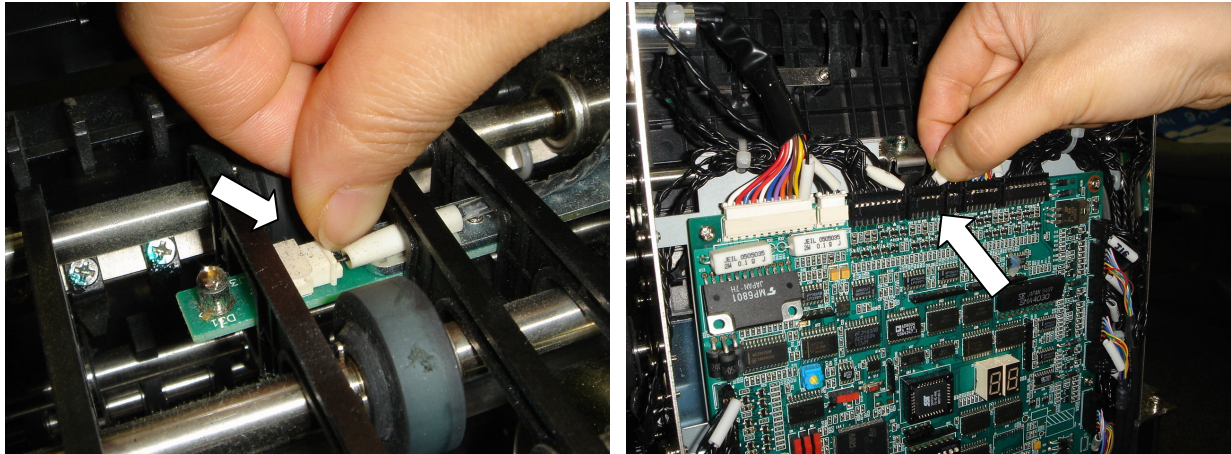
5.1-F) PATH SENSOR



- 1) After opening GUIDE, the surface of the sensors should be cleared by swab.

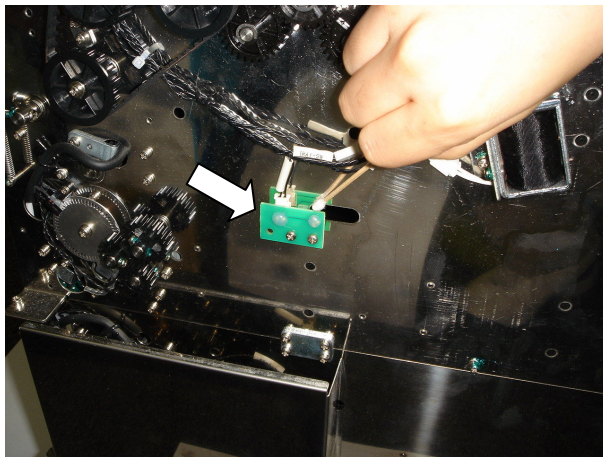
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5.1-G) CABLE & CONNECTOR




- 1) Check SENSOR PWA CONNECTOR.
- 2) Check CONNECOTR of MAIN PWA.

5.1-H) NEAREND SENSOR



- 1) After removing COVER, NEAREND SENSOR should be cleaned by swab.
- 2) Both sides of NEAREND SENSOR should be cleaned.

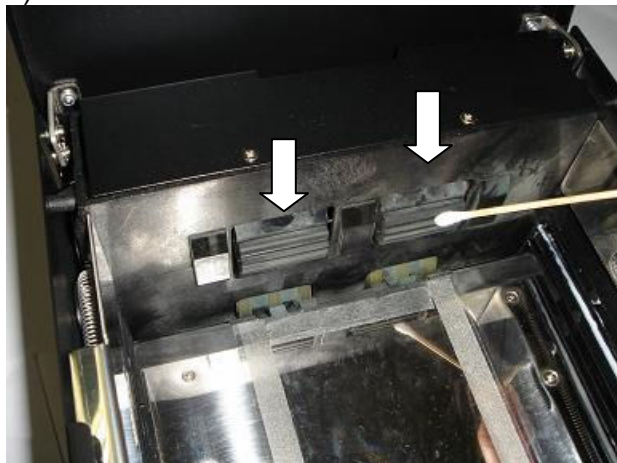
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5.2 UNIT CASH CASSETTE ECDM-200

NO	Item	Method	Checking Point	Period (Month)	Refer .
1	PICKUP ROLLER	Clean the surface of Rubber by rag		6M	5.2-A
2	RUBBER PICKUP PLATE	Visual Checking		6M	5.2-B
3	CB SENSOR	CLEANING by swab	Checking Sensor Status After CLEANING	6M	5.2-C
4	Pushing Plate LOCK	Checking MANUAL LOCK	Checking damage	6M	5.2-D
5	KEY LOCK	Manual Checking	Checking damage	6M	5.2-E

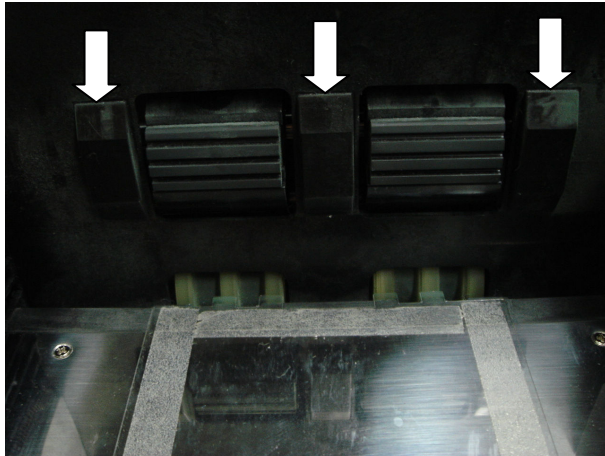
5.2-A) PICKUP ROLLER

1) Remove dust from Rubber of PICKUP ROLLER by swab or rag.



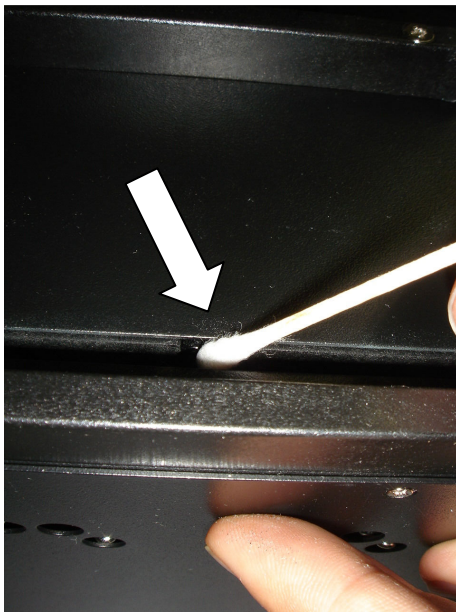
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5.2-B) RUBBER PICKUP PLATE




1) Check if PICKUP PLATE is attached normal or detached.

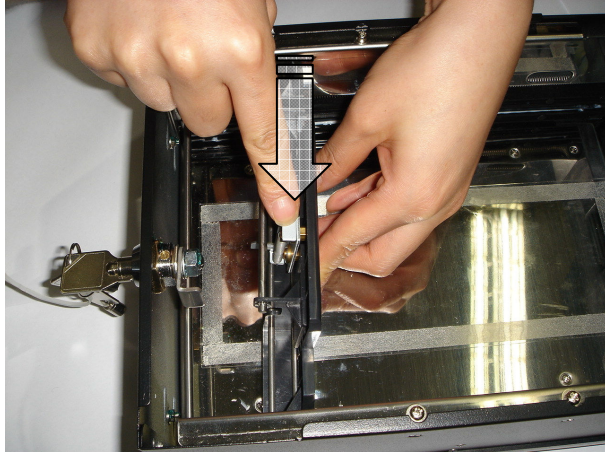
5.2-C) CB SENSOR



1) CB SENSOR on the outlet of CASH CASSETTE should be cleaned by swab.

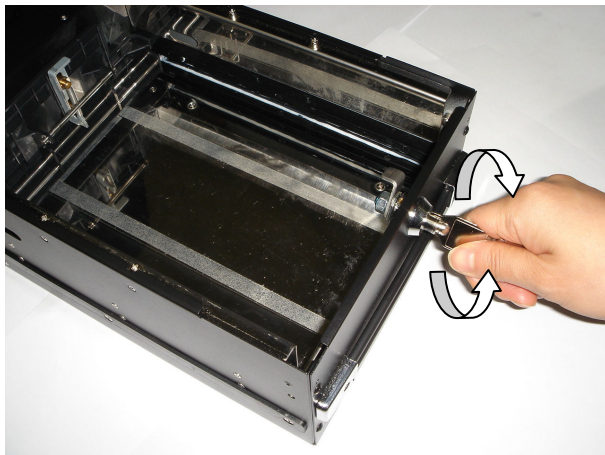
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5.2-D) Pushing Plate LOCK




- 1) Check if locking mechanism of pushing plate is operated well.

5.2-E) KEY LOCK



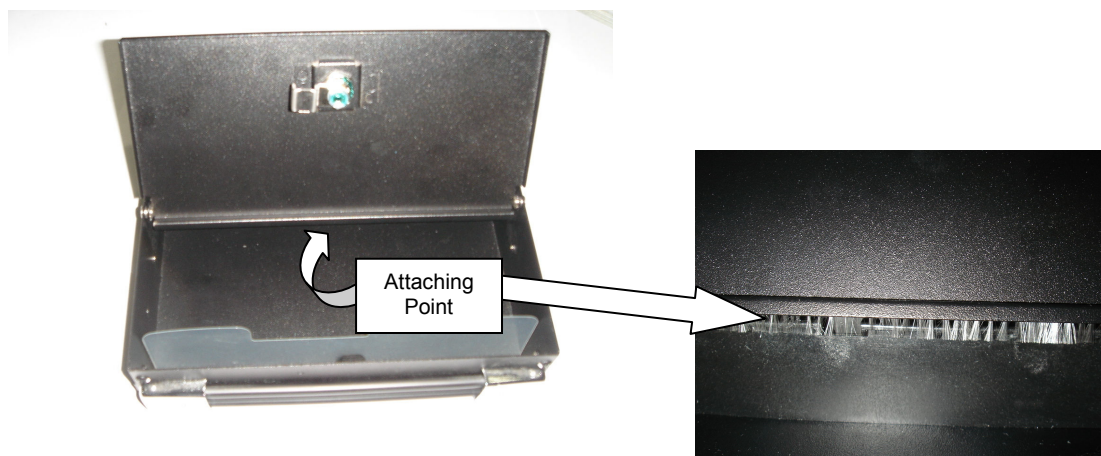
- 1) Through manual locking and unlocking, check if the key is operated well or not.

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5.3 UNIT REJECT CASSETTE

NO	Item	Method	Checking Point	Period (Month)	Refer.
1	ANTI-STATIC BRUSH	Checking BRUSH Status	Checking Damage	6M	5.3-A
2	ONEWAY BEARING	Checking Oneway Roller Status by Manually Driving Feeding Gear		6M	5.3-B
3	FILM REJECTBOX	Checking Attachment Visually		6M	5.3-C
4	KEY LOCK	Manual Checking	Checking Damage	6M	5.3-D

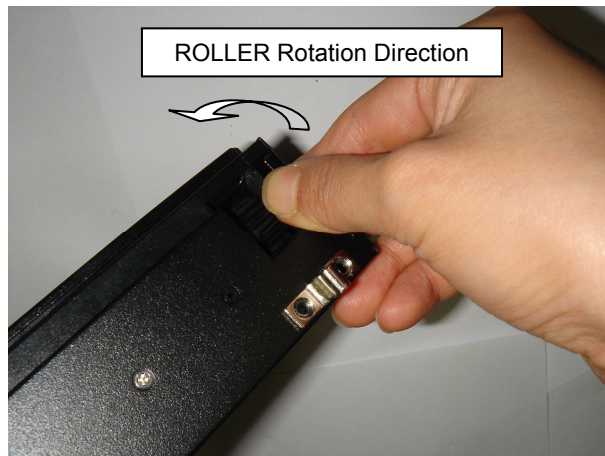
5.3-A) ANTI-STATIC BRUSH



1) Open cover and check the status of Anti-Static Brush.

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5.3-B) ONEWAY BEARING




1 Check if the roller of SHAFT ASSY REJECT is operated well by manual driving the gear.

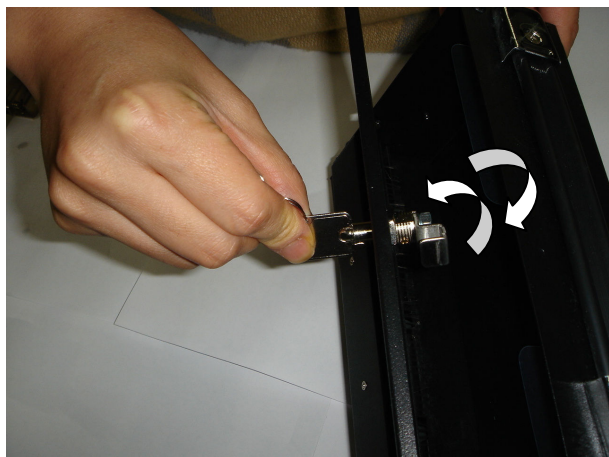
5.3-C) FILM REJECTBOX




1) After opening COVER, check the position and angle (normal to bottom) of film.

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5.3-D) KEY LOCK



1) Through manual locking and unlocking, check if the key is operated well or not.

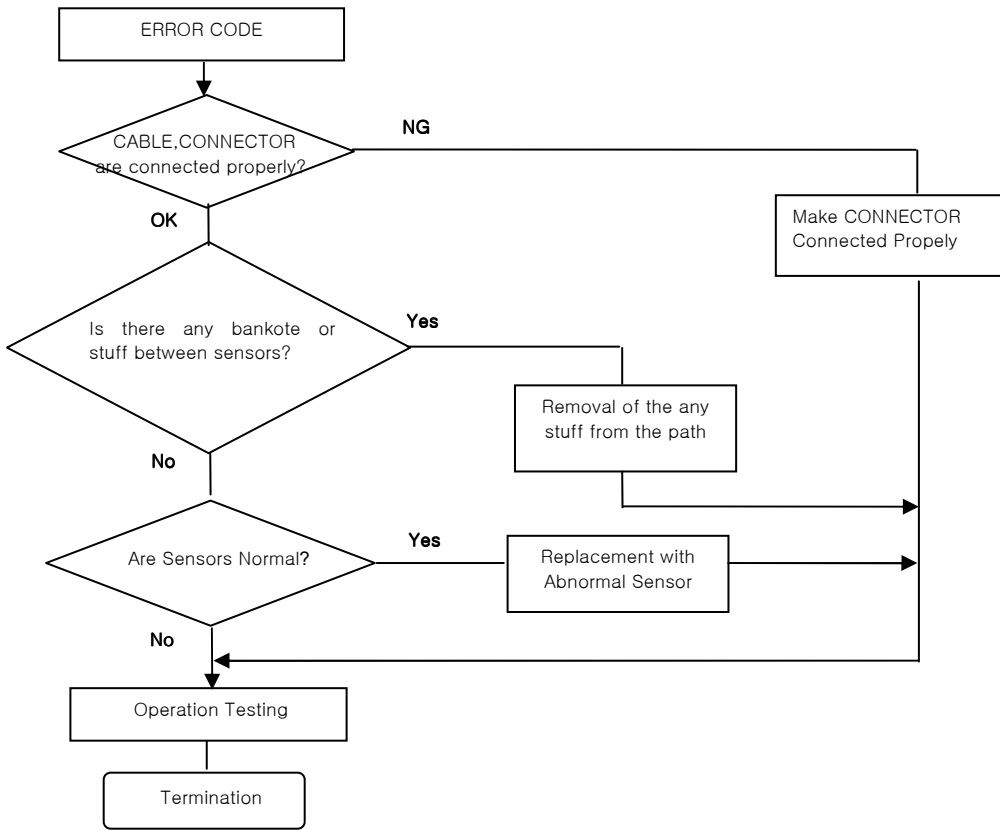
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6 TROUBLE SHOOTING – ERROR CODES

The trouble shooting process of ECDM for each trouble is like the below.


6.1 NOTE JAM

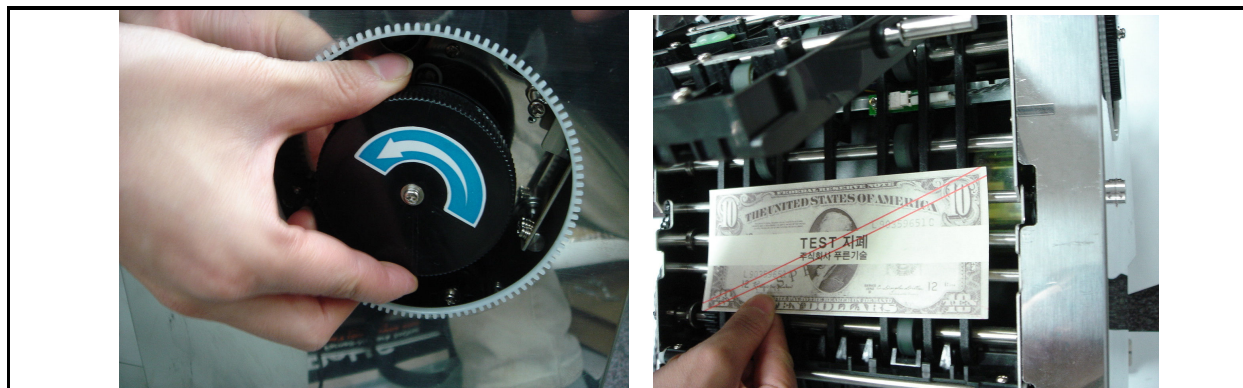
Trouble	Jamming Between CHK SENSOR and RVST SENSOR
Error Code	0x02
Checking Points	1. Is CONNECTOR (J6, J9) and CABLE connected properly? 2. Is there any stuff on the path related to PS(SE) BELT FEEDING? 3. Is RVDT SENSOR okay?
Action	After checking, remove all the stuff on the path by manual driving Knob.




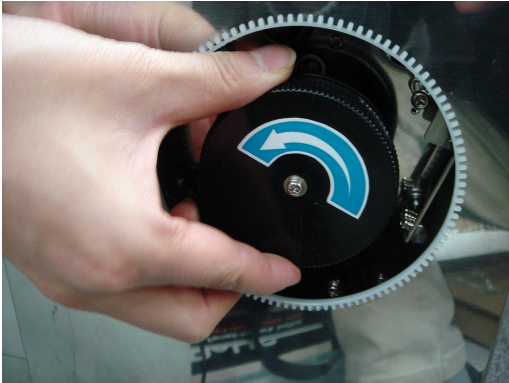

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graph TD
    A[ERROR CODE] --> B{CABLE, CONNECTOR  
are connected properly?}
    B -- NG --> C[Make CONNECTOR  
Connected Propely]
    B -- OK --> D{Is there any bankote or  
stuff between sensors?}
    D -- Yes --> E[Removal of the any  
stuff from the path]
    D -- No --> F{Are Sensors Normal?}
    E --> C
    F -- Yes --> G[Replacement with  
Abnormal Sensor]
    F -- No --> H[Operation Testing]
    C --> I[Termination]
    G --> I
    H --> I
  
```

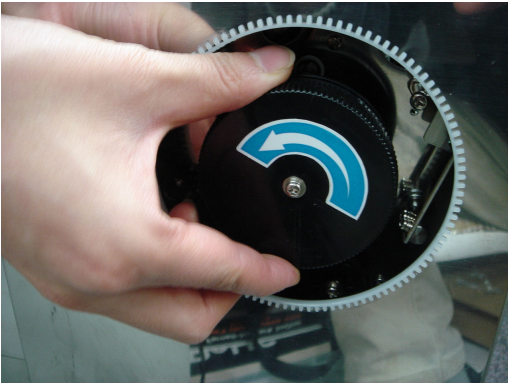
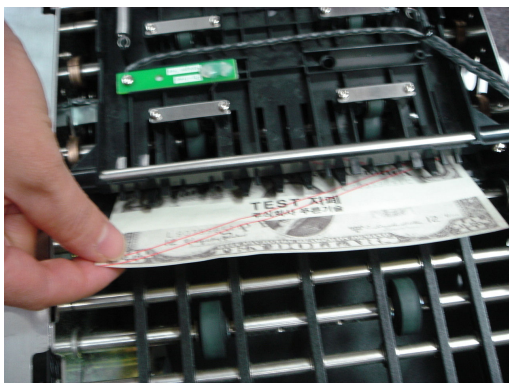
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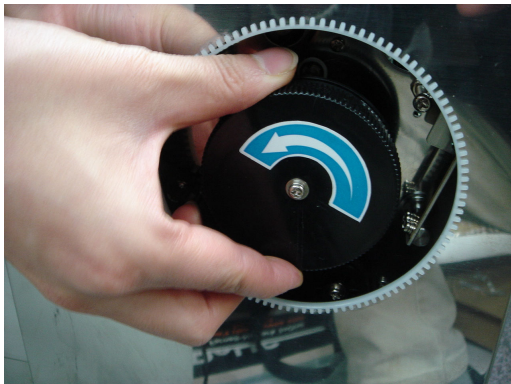
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Trouble	Jam between RVST SENSOR and DVT SENSOR
Error Code	0x2A
Checking Points	<ol style="list-style-type: none"> 1. Is CONNECTOR (J6, J9) and CABLE connected properly? 2. Is there any stuff between DIV SENSOR and EJT SENSOR? 3. Is the position of DIVERT normal?
Action	After checking, remove all the stuff on the path by manual driving Knob.
<div style="display: flex; justify-content: space-around;">   </div>	

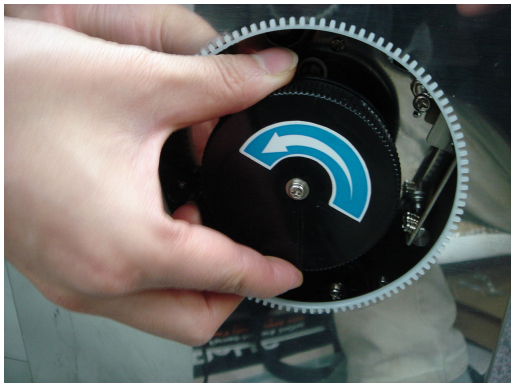
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Trouble	Jam between DVT SENSOR and EJT SENSOR
Error Code	0x03
Checking Points	<ol style="list-style-type: none"> 1. Is CONNECTOR (J6, J9) and CABLE connected properly? 2. Is there any stuff between DIV SENSOR and EJT SENSOR? 3. Is the position of DIVERT normal? 4. Is GUIDE ASSY CASH FEED 7 DIV fixed properly? 5. Is IDLE ROLLER of GUIDE ASSY CASH FEED 7 DIV normal? 6. Is EJT SENSOR normal?
Action	After checking, remove all the stuff on the path by manual driving Knob.
<div style="display: flex; justify-content: space-around;">   </div>	

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Trouble	Jam between EJT SENSOR and EXT SENSOR
Error Code	0x04, 0x09
Checking Points	<ol style="list-style-type: none"> 1. Is CONNECTOR (J6, J9) and CABLE connected properly? 2. Is there any stuff between EJT SENSOR and EXT SENSOR? 3. Is GUIDE ASSY CASH FEED 7 DIV fixed properly? 4. Is IDLE ROLLER of GUIDE ASSY CASH FEED 7 DIV normal? 5. Is EJT SENSOR normal?
Action	After checking, remove all the stuff on the path by manual driving Knob.
	

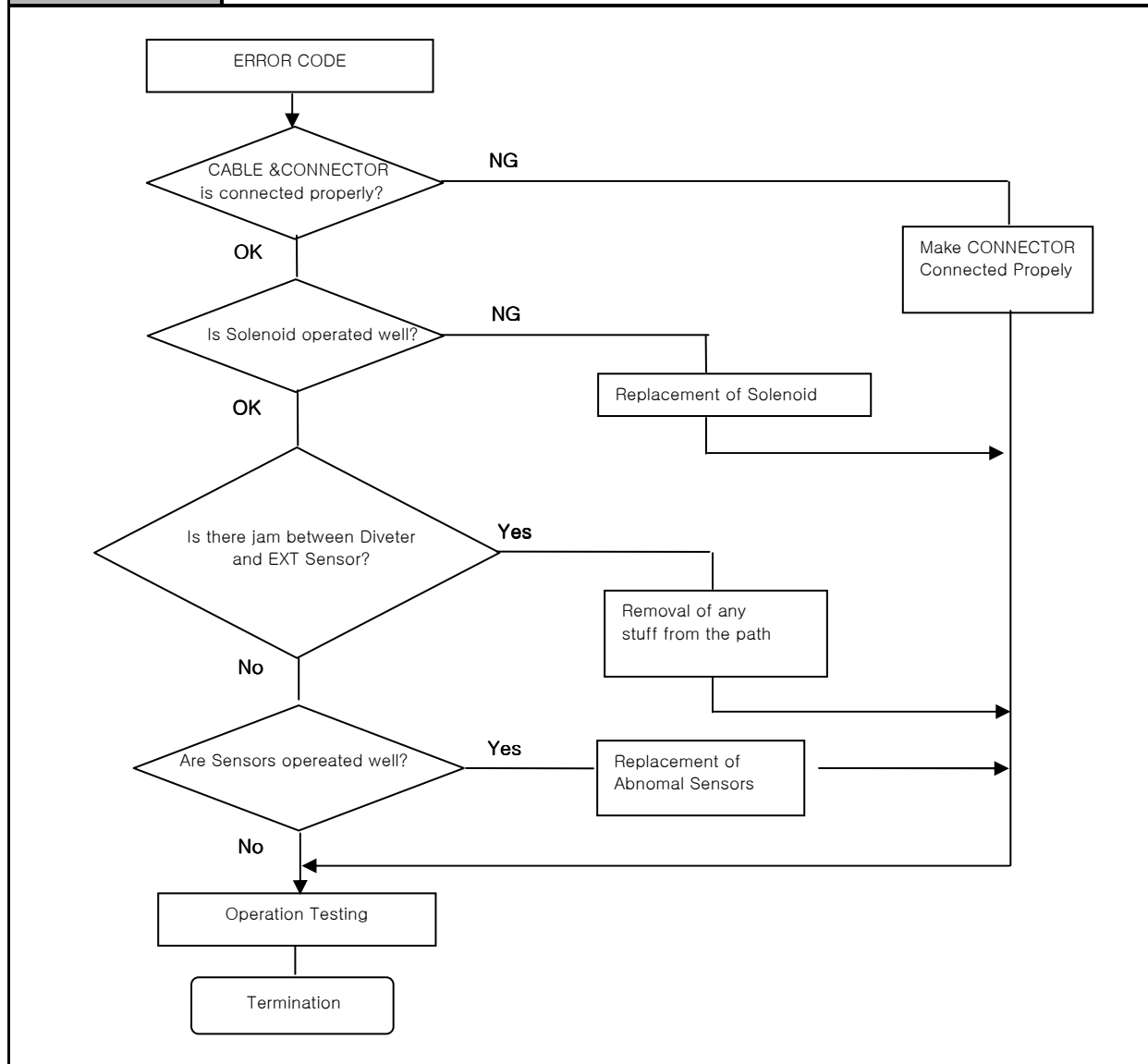
	DOC NO	MODEL	NAME	REV.	PAGE
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Trouble	EXT SENSOR JAM
Error Code	0x05, 0x0A
Checking Points	<ol style="list-style-type: none"> 1. Is CONNECTOR (J6, J9) and CABLE connected properly? 2. Is there stuff between EXT SENSOR and exit? 3. Is GUIDE ASSY CASH FEED 7 EJT fixed properly? 4. Is IDLE ROLLER of GUIDE ASSY CASH FEED 7 EJT normal? 5. Is EXT SENSOR normal?
Action	After checking, remove all the stuff on the path by manual driving Knob.
	

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6.2 DIVERTING ERROR

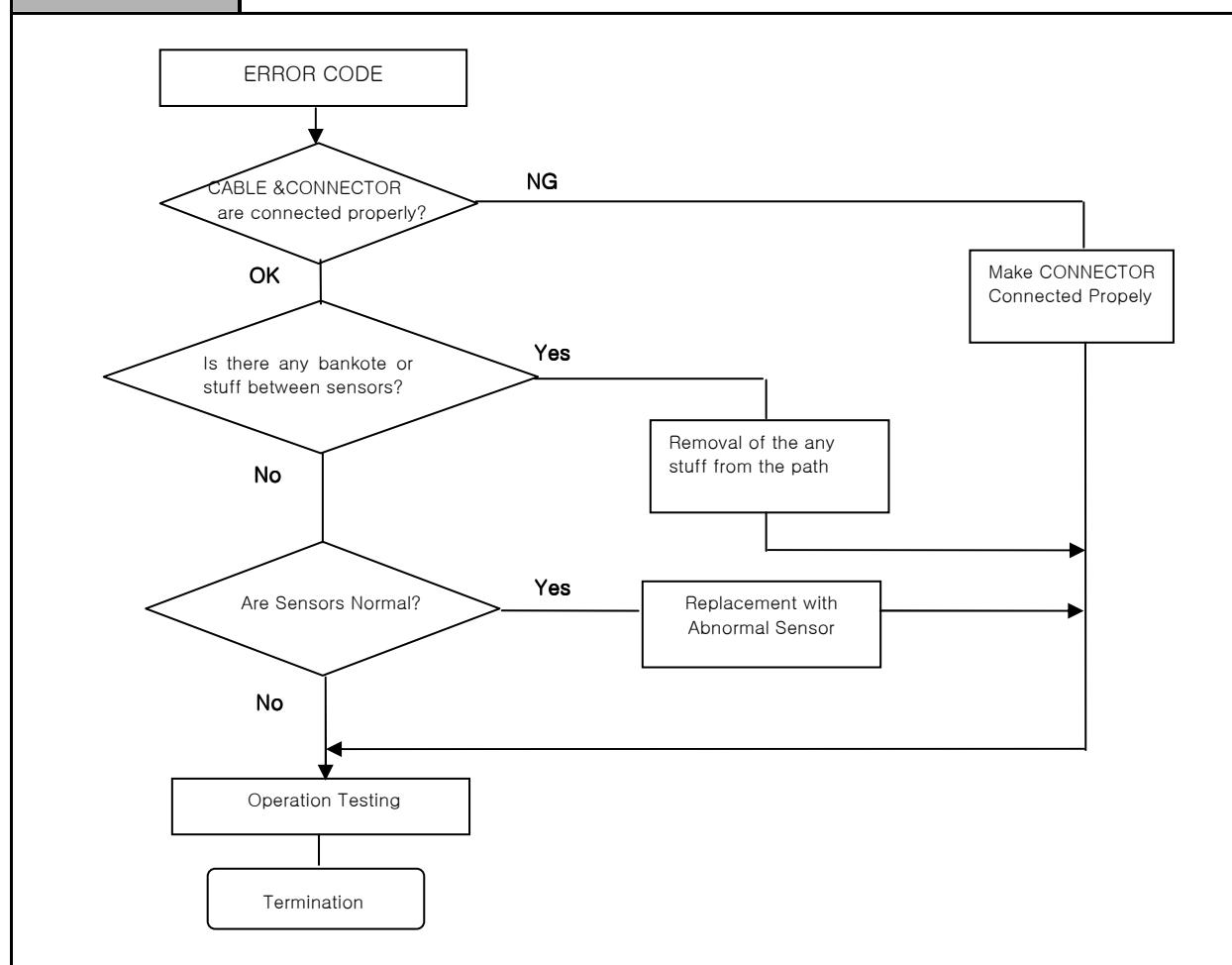
Trouble	DIVERTER Operation Error
Error Code	0x06, 0x0E, 0x22
Checking Points	<ol style="list-style-type: none"> 1. Is SOLENOID CONNECTOR(J7) connected properly? 2. Is SOLENOID operated well by test program? 3. Is CONNECTOR (J6, J9) and CABLE connected properly? 4. Is SOLENOID INTERRUPT SENSOR, DIV SENSOR and EJT SENSOR are okay? 5. Is there any stuff between DIV SENSOR and EJT SENSOR?
Action	After clearing error, recheck normal operation.




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6.3 SENSOR ERROR

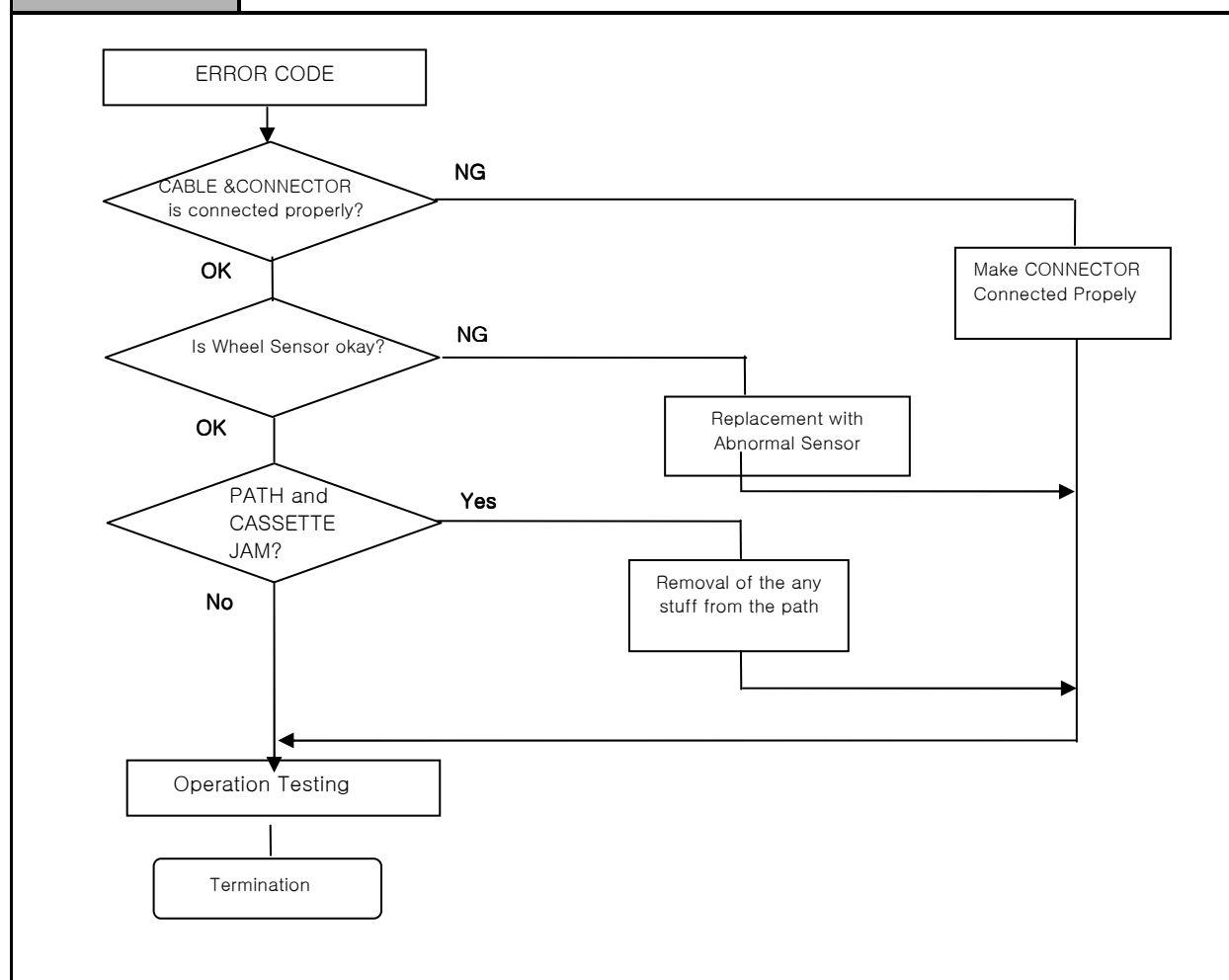
Trouble	Sensor Error
Error Code	0x20, 0x21, 0x27
Checking Points	1. Are CONNECTOR & CABLE connected propely? (Refer to PWA Structure Fig) 2. Is there any banknote or stuff on the path? 3. Is each SENSOR normal?
Action	After clearing error, recheck normal operation.




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6.4 MOTOR SPEED DOWN

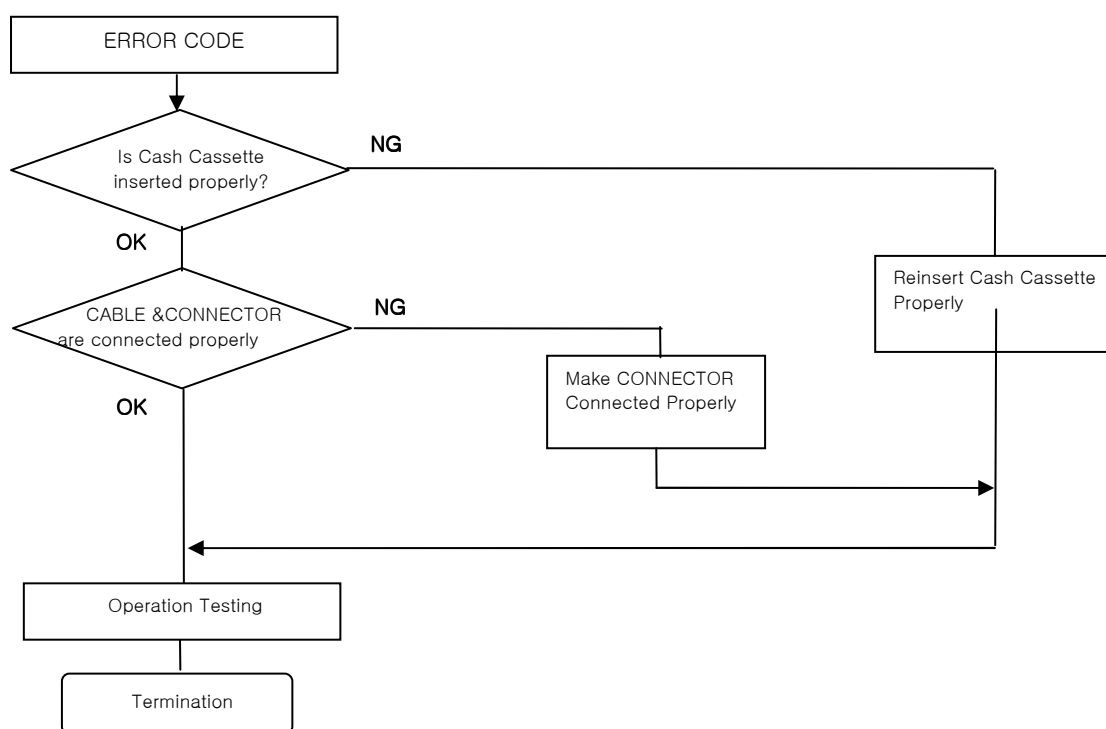
Trouble	Too Late Motor Speed
Error Code	0x23
Checking Points	<ol style="list-style-type: none"> 1. Is there any stuff at the power transmission? 2. Are WHEEL SENSOR CONNECTOR(J20) and CABLE connected properly? 3. Is WHEEL SENSOR normal? 4. Is WHEEL assembled properly? 5. Is there any stuff on PATH and CASH CASSETTE?
Action	After clearing error, recheck normal operation.




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6.5 CASH CASSETTE ERROR

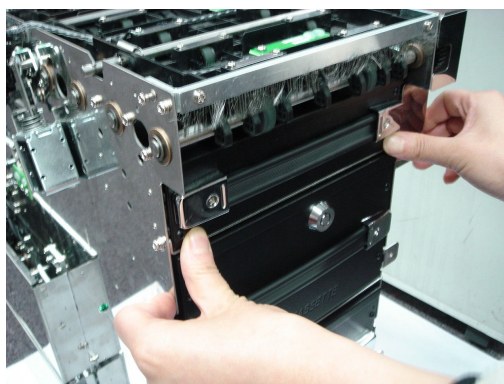
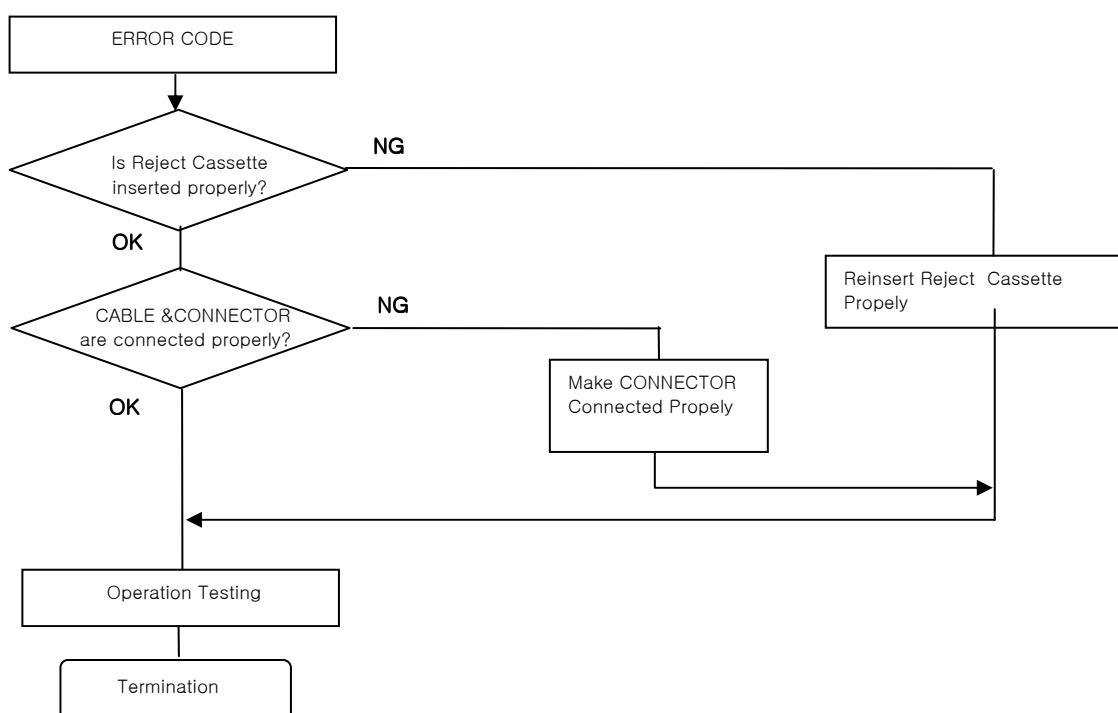
Trouble	Not Detect Cash Cassette
Error Code	0x24 (upper), 0x2C(lower)
Checking Points	1. Is Cash Cassette inserted properly? 2. Are CASSETTE CONNECTOR and CABLE connected properly? (The 1 st High: J8, The 2 nd High : J11)
Action	After clearing error, recheck normal operation.




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6.6 REJECT CASSETTE ERROR

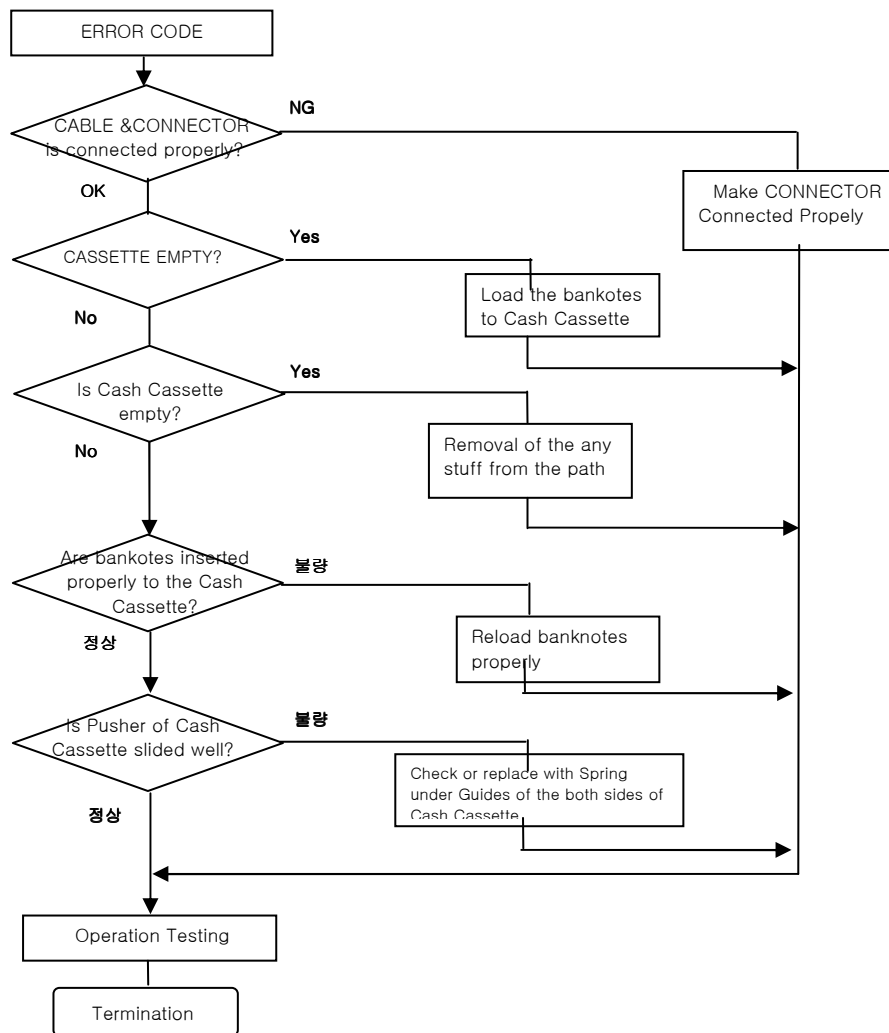
Trouble	No Detection of Reject Cassette
Error Code	0x26
Checking Points	1. Is the REJECT CASSETTE inserted on the normal position? 2. Are REJECT CASSETTE CONNECTOR(J7) and CABLE connected properly?
Action	After clearing error, recheck normal operation.




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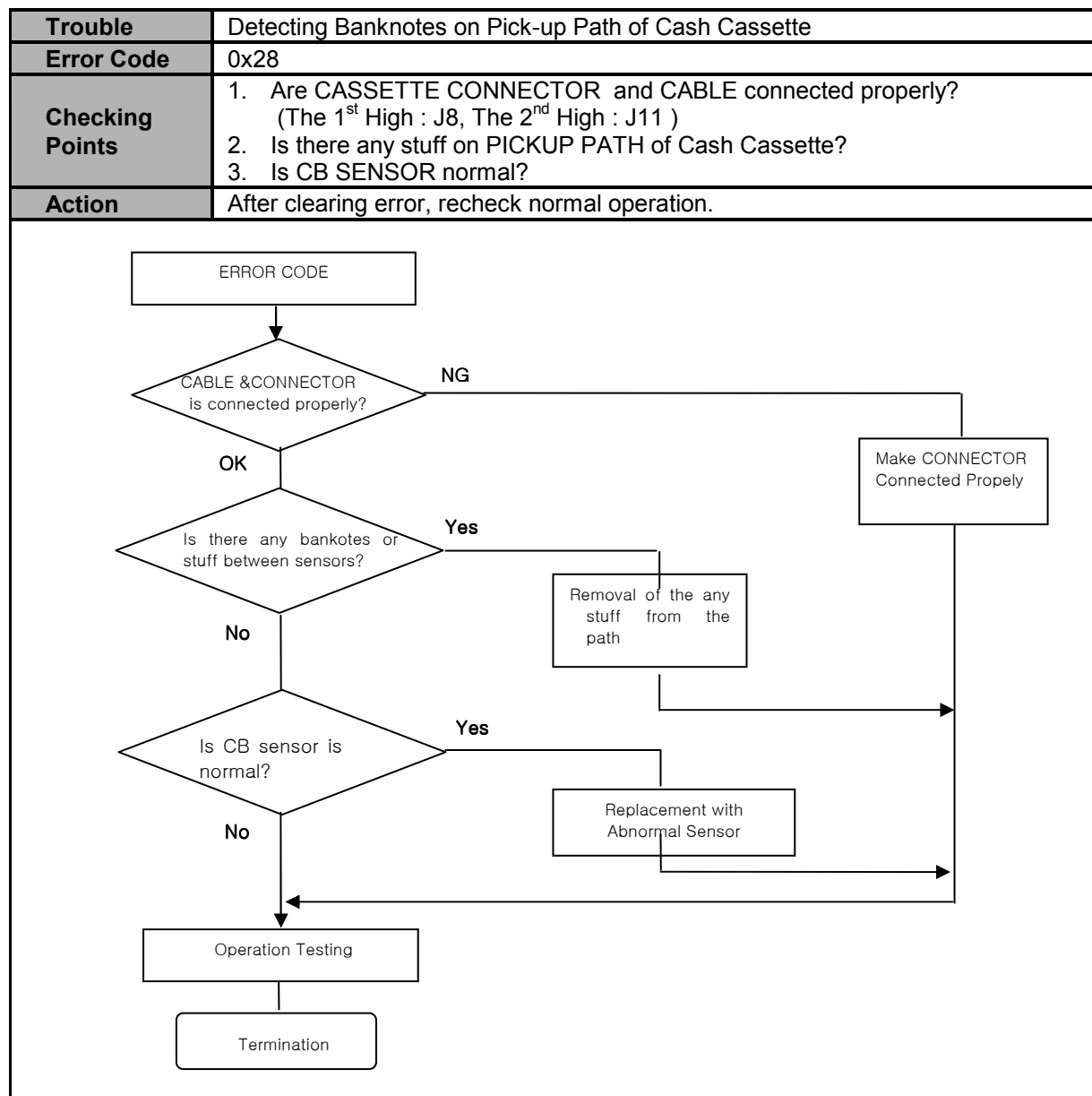
6.7 PICKUP MISS


Trouble	Abnormal Pickup Operation in the Cash Cassette
Error Code	0x01
Checking Points	<ol style="list-style-type: none"> 1. Is Cash Cassette inserted properly? 2. Are CASSETTE CONNECTOR and CABLE connected properly? (The 1st High : J8, The 2nd High : J11) 3. Is there any jam in the Cash Cassette? 4. Are all the banknotes dispensed from Cash Cassette? 5. Are banknotes loaded properly into Cash Cassette? 6. Is Pusher in the Cash Cassette slided well?
Action	<ol style="list-style-type: none"> 1. After Checking, Insert Cash Cassette into Main Body. 2. When all the notes are dispensed, NEAREND SENSOR should be checked.



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6.8 JAM IN CASSETTE



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6.9 OVER REJECT


Trouble	More than 20 Banknotes Are Rejected During Transaction.
Error Code	0x0D
Checking Points	<ol style="list-style-type: none"> 1. Is the banknotes loaded properly inside Cash Cassette? 2. Is RVDT SENSOR normal? 3. Is CHK SENSOR(L/R) normal? 4. Is the definition of banknotes like thickness and length set to the loaded notes? 5. Is the clutch of Cash Cassette normal? 6. Is Oneway Roller of Cash Cassette operated normally?
Action	<ol style="list-style-type: none"> 1. Check the parameter values using SEN DIAG command of TEST PROGRAM 2. Check the operational status after testing..

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7 SPARE PART LIST

7.1 UNIT ECDM-200 MECHA

NO	PART NO	DESCRIPTION	SPECIFICATION	PCS/SET
1	B1104P0021	BELT	TIMING 108XL BANDO(W:6.4)	1
2	B1104P0025	BELT	PS 140 (W:10)	2
3	B1104P0026	BELT	PS 197 (W:10)	2
4	B1104P0095	BELT	TIMING 120XL BANDO(W:6.4)	2
5	B1104P0097	BELT	TIMING 87MXL BANDO(W:4.8)	1
6	B1104P0098	BELT	TIMING 128XL BANDO(W:6.4)	1
7	B1104P0101	BELT	TIMING 84XL (W:6.4)	1
9	B1110P0002	BRUSH	LCDM-1000	1
10	B1111P0021	BUSH	1060 LCDM	8
11	B1212A0337	CABLE ASSY	CASSETTE CONNECTION ECDM	1
12	B1212A0338	CABLE ASSY	CASSETTE ECDM	1
13	B1212A0339	CABLE ASSY	LIMIT SWITCH ECDM	1
14	B1212A0341	CABLE ASSY	SOLENOID/SOL SENSOR ECDM	1
15	B1212A0343	CABLE	SENSOR PATH L ECDM	1
16	B1212A0344	CABLE	SENSOR PATH R ECDM	1
17	B1212A0345	CABLE ASSY	CABLE & CONNECTOR	1
18	B1212A0361	CABLE ASSY	CASSETTE CONNECTION ECDM-200	1
19	B1212P0362	CABLE	SENSOR PATH L ECDM-200	1
20	B1212P0365	CABLE	MOTOR FB-801D ECDM-200	1
21	B1212P0397	CABLE	WHEEL SENSOR ECDM-100/200	1
22	B1502P0001	FOOT	SQUARE(14X14) ECDM	2
23	B1604P0297	GUIDE	CASH FEED7 ECDM	2
24	B2806P0020	SOLENOID	MSS-1040 J08A ECDM (RoHS)	1
25	RPA000006B	PWA,ROHS	LCDM SENSOR PCB EMIT	10
26	RPA000007B	PWA,ROHS	LCDM SENSOR PCB RCV	10
27	RPA000037B	PWA,ROHS	ECDM-100 NEAREND RCV SEN	2
28	RPA000037C	PWA,ROHS	ECDM-100 NEAREND EMIT SEN	2
29	RPA000037A	PWA,ROHS	ECDM-100 MAIN V1.0	1
30	B3001A0138	UNIT	REJECT CASSETTE (ECDM)	1
31	B3001A0137	UNIT	CASH CASSETTE (ECDM-100/200 USD)	2
32	B3001A0144	UNIT	CASH CASSETTE (ECDM-100/200 EUR)	2

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7.2 UNIT CASH CASSETTE

NO	PART NO	DESCRIPTION	SPECIFICATION	PCS/SET
1	B1104P0016	BELT	TIMING 56MXL BANDO(W:3.2)	1
2	B1104P0096	BELT	TIMING 64XL BANDO(W:3.2)	1
3	B1205P0008	CLUTCH	EL24PL ECDM	1
4	B1212A0338	CABLE ASSY	CASSETTE ECDM	1
5	B1217P0010	CAM	KEY ECDM	1
6	B1501P0015	FILM	CASSETTE SLIDE ECDM	1
7	B2001P0014	KEY	C805*S	1
8	B2803A0476	SHAFT ASSY	PICKUP ROLLER ASSY ECDM	1

7.3 UNIT REJECT CASSETTE

NO	PART NO	DESCRIPTION	SPECIFICATION	PCS/SET
1	B1110P0008	BRUSH	REJECT	1
2	B1501P0018	FILM	REJECTBOX	1
3	B2001P0013	KEY	CD303S	1